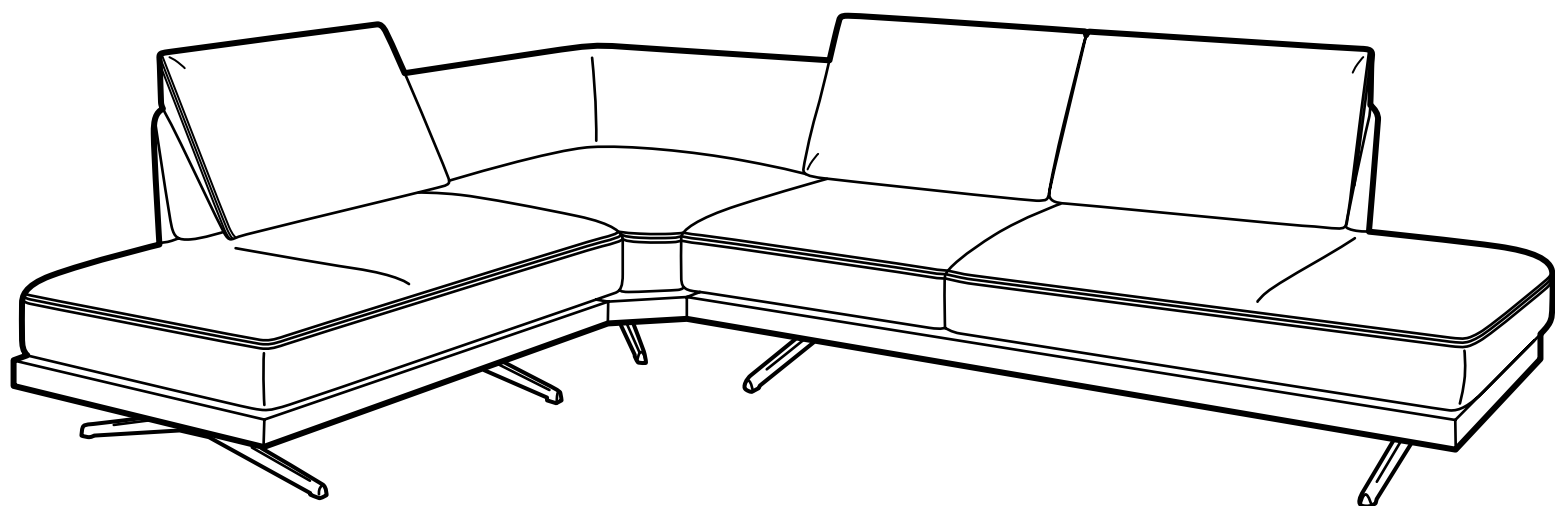


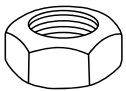
# A186-1

AUFBAUANLEITUNG - ASSEMBLY INSTRUCTION

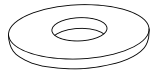




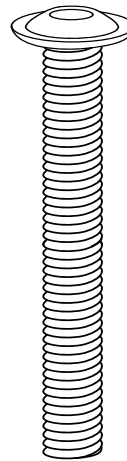
U-Scheibe **22 mm**  
Plain washer **22 mm**



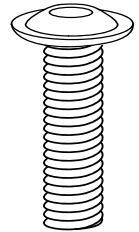
Mutter **M 8**  
Nut **M 8**



U-Scheibe **8,5 mm**  
Plain washer **8.5 mm**



Flanschkopfschraube **8x60 mm**  
Flange head screw **8x60 mm**



Flanschkopfschraube **8x30 mm**  
Flange head screw **8x30 mm**



Spaxschraube **5x40 mm**  
Spax screw **5x40 mm**



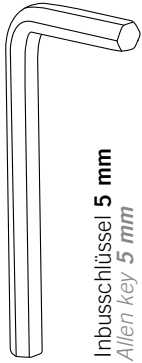
Gewindestift **8x60 mm**  
Setscrew **8x60 mm**



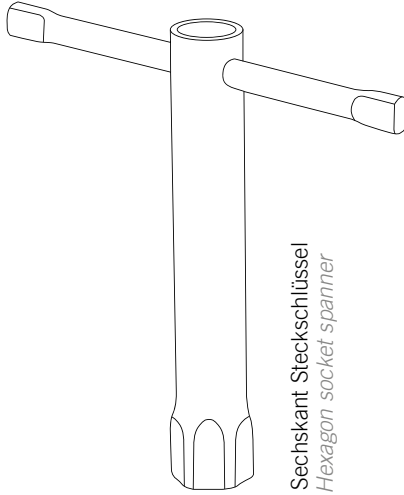
Gewindestift **8x110 mm**  
Setscrew **8x110 mm**



Gewindestift **8x120 mm**  
Setscrew **8x120 mm**

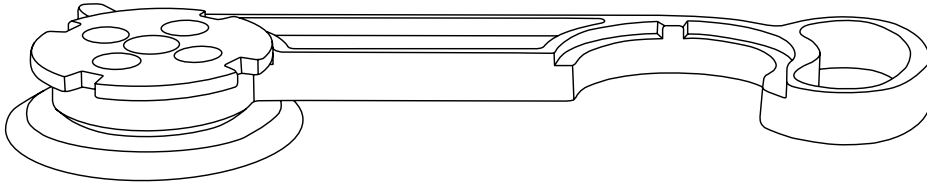


Inbusschlüssel **5 mm**  
Allen key **5 mm**

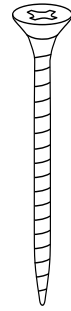


Sechskant Steckschlüssel  
Hexagon socket spanner

Plateauverbindung - Plateau connection

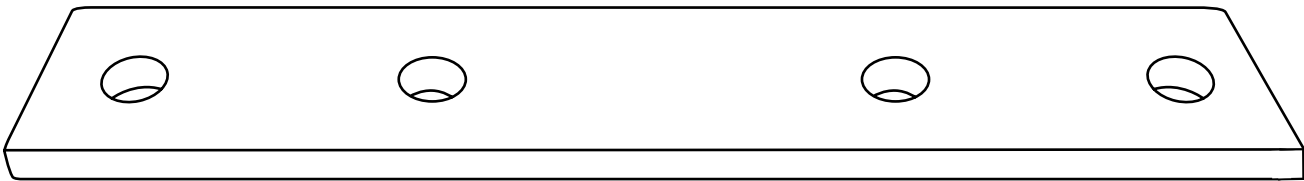


Elementverbinder  
Element connector

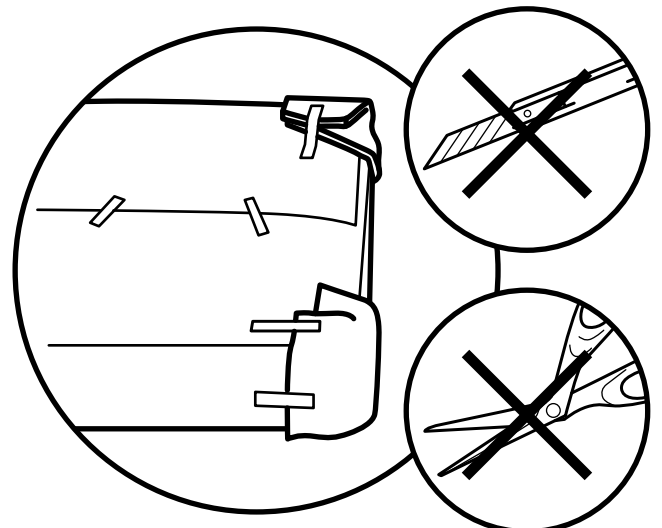
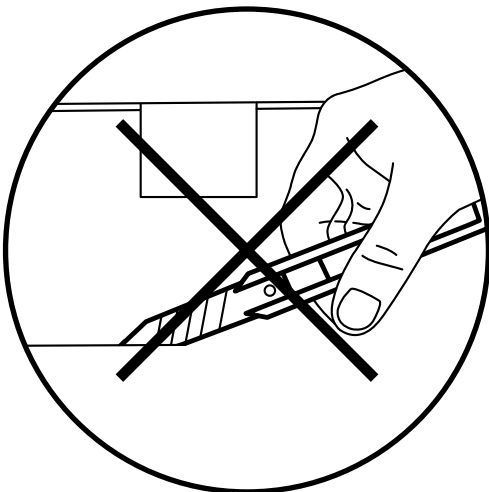
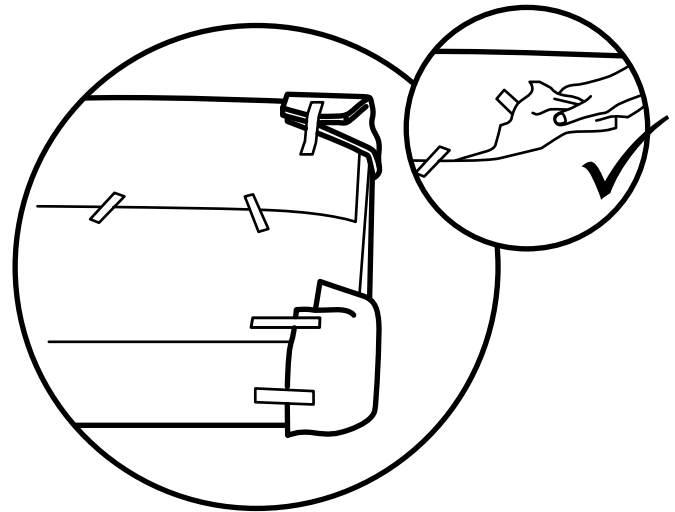
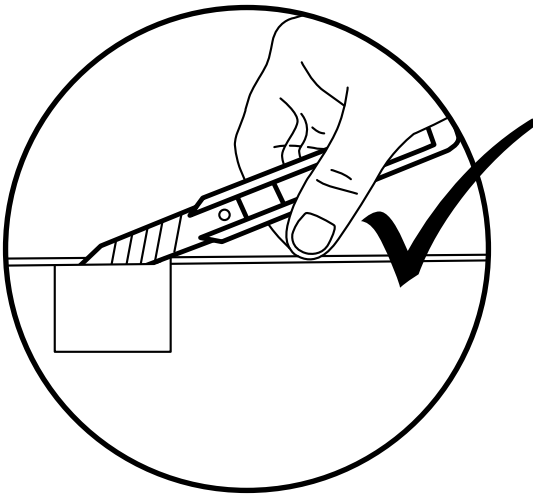


Spaxschraube 5x40 mm  
Spax screw 5x40 mm

Montageplatte für Elementverbindung / Mounting plate for element connection



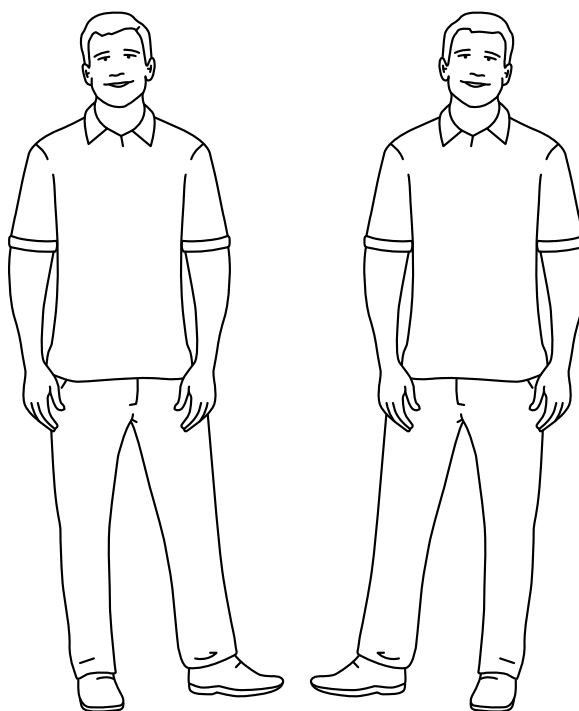
Montageplatte 210x40 mm  
Mounting plate 210x40 mm



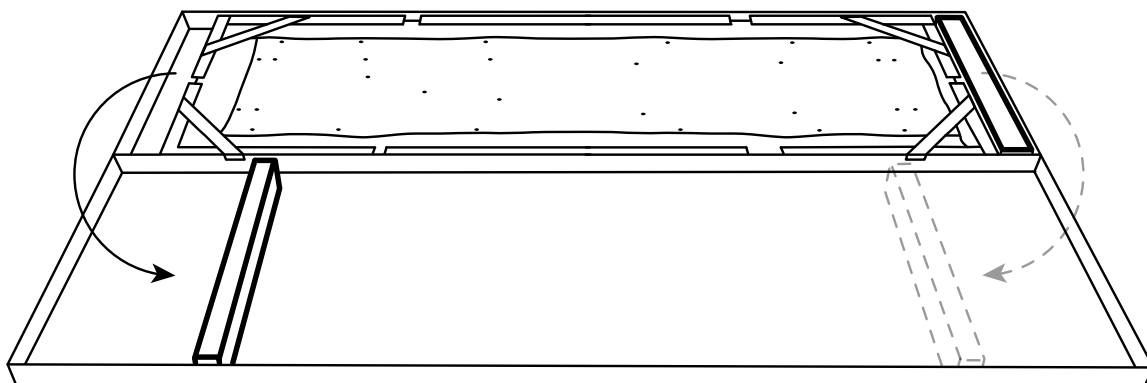
**! Hinweis / Note:**

Für den Aufbau werden zwei Monteure benötigt. Somit vermeiden Sie Beschädigungen im Vorfeld.

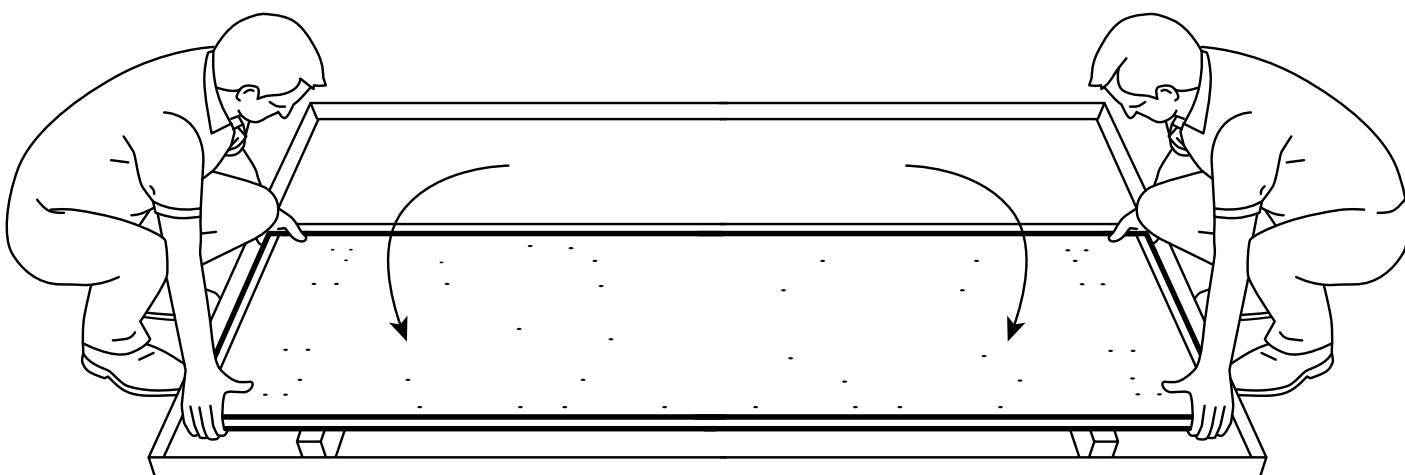
*Two persons are needed for the assembly. This prevents damage in advance.*



**1 Montage Plateau / Platform assembly**

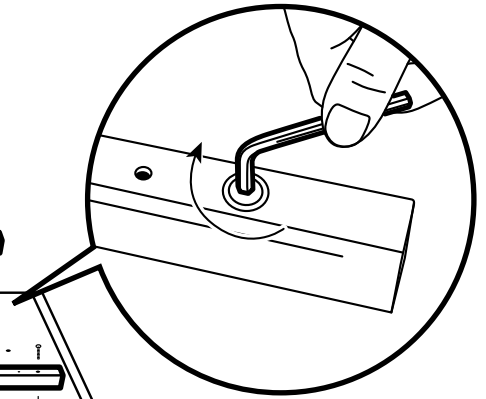
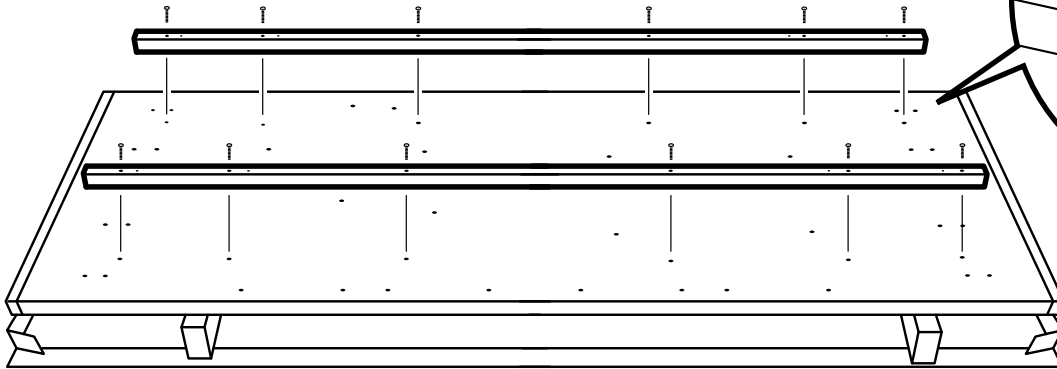
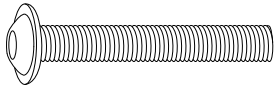


**2**



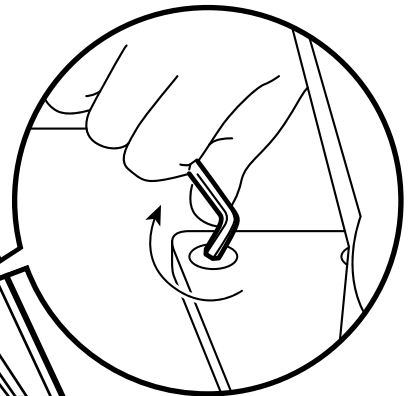
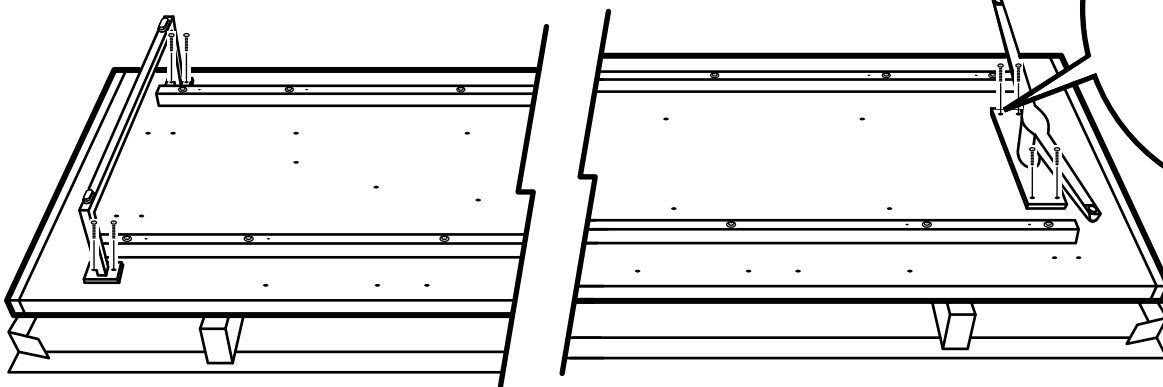
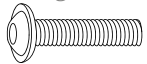
3

Flanschkopfschraube **8x60 mm**  
Flange head screw **8x60 mm**



4

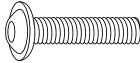
Flanschkopfschraube **8x30 mm**  
Flange head screw **8x30 mm**

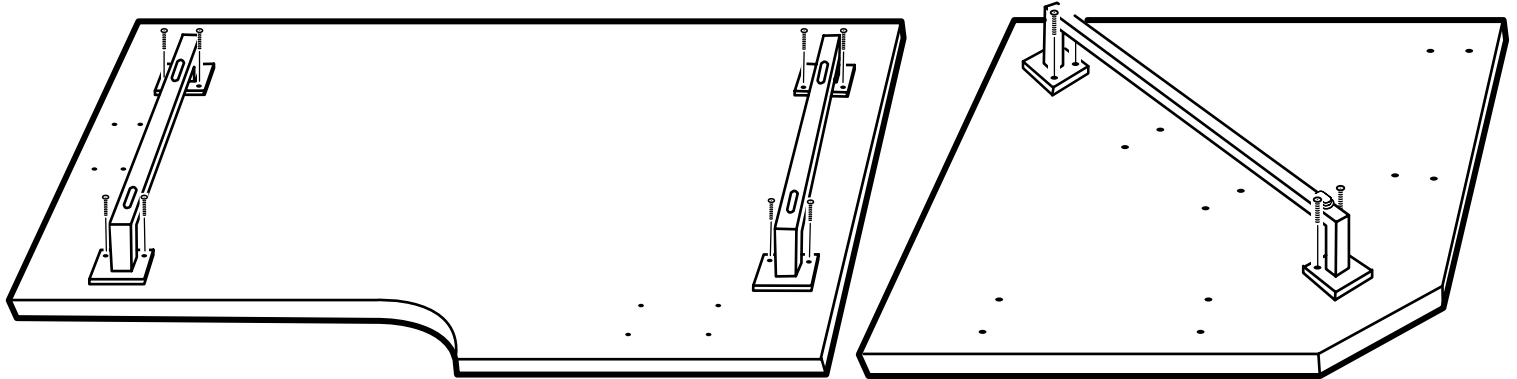


4-Kant Metallkufe  
Metal square-cut runner

Schwertkufe  
Aluminium casting sword runner

5 Flanschkopfschraube **8x30 mm**  
Flange head screw **8x30 mm**  
8x 

Flanschkopfschraube **8x30 mm**  
Flange head screw **8x30 mm**  
4x 

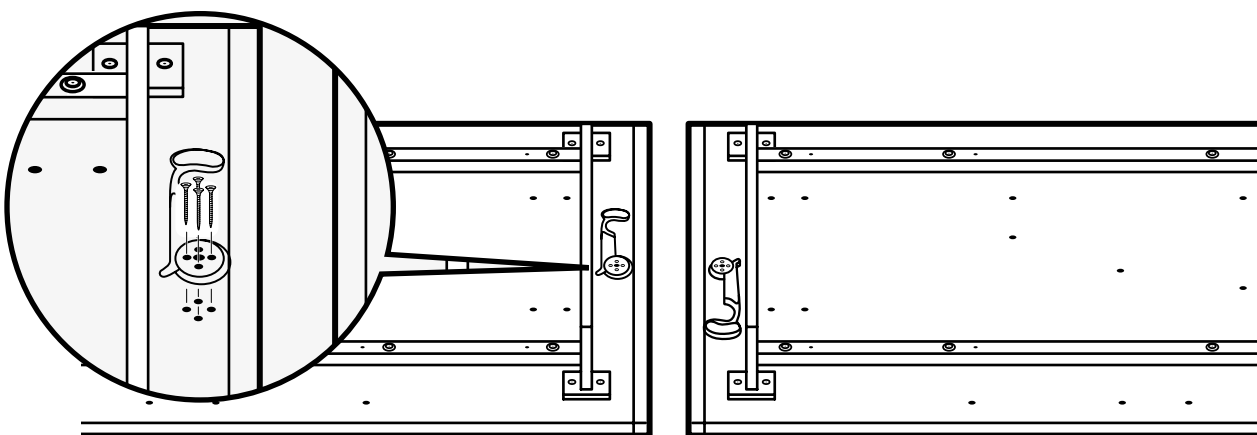


Nur bei den Elementen G - GH / Only for elements G - GH.

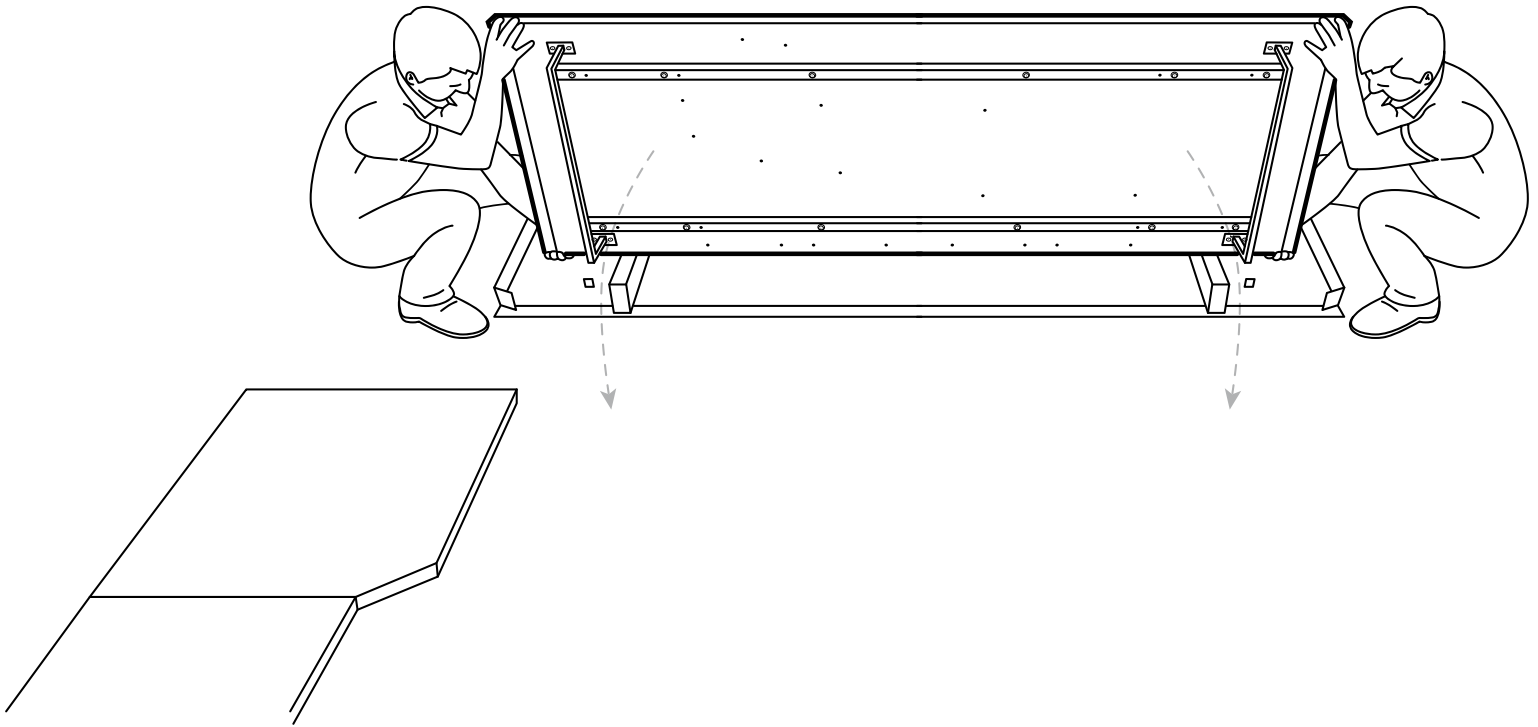
6 **Plataukombinationen - Vorbereitung**  
Plateau combinations - preparation

Elementverbinder  
Element connectors

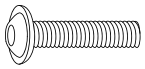
Spax screw **5x40 mm**  
Spaxschraube **5x40 mm**



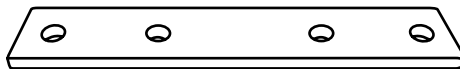
7 Plateau umdrehen und ausrichten! / Turn plateau over and align!



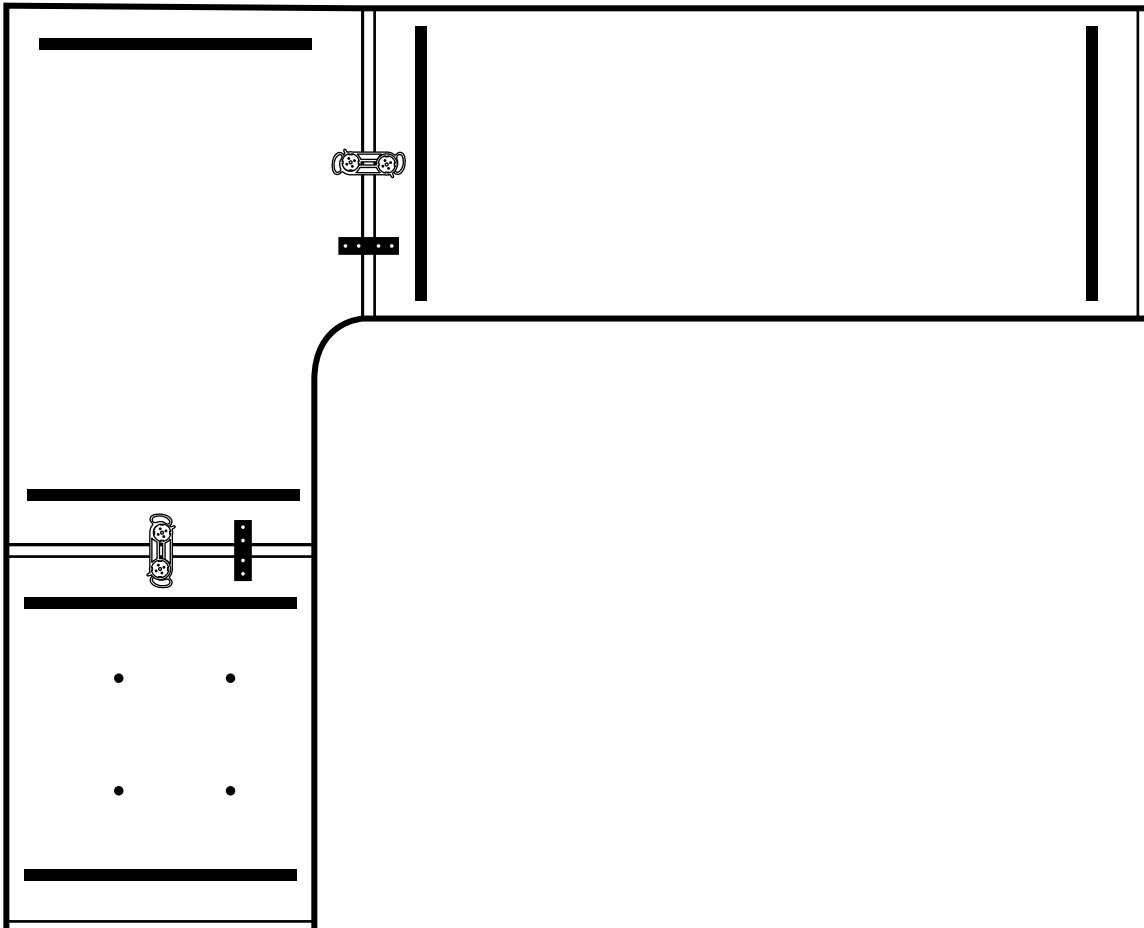
8 Flanschkopfschraube **8x30 mm**  
Flange head screw **8x30 mm**



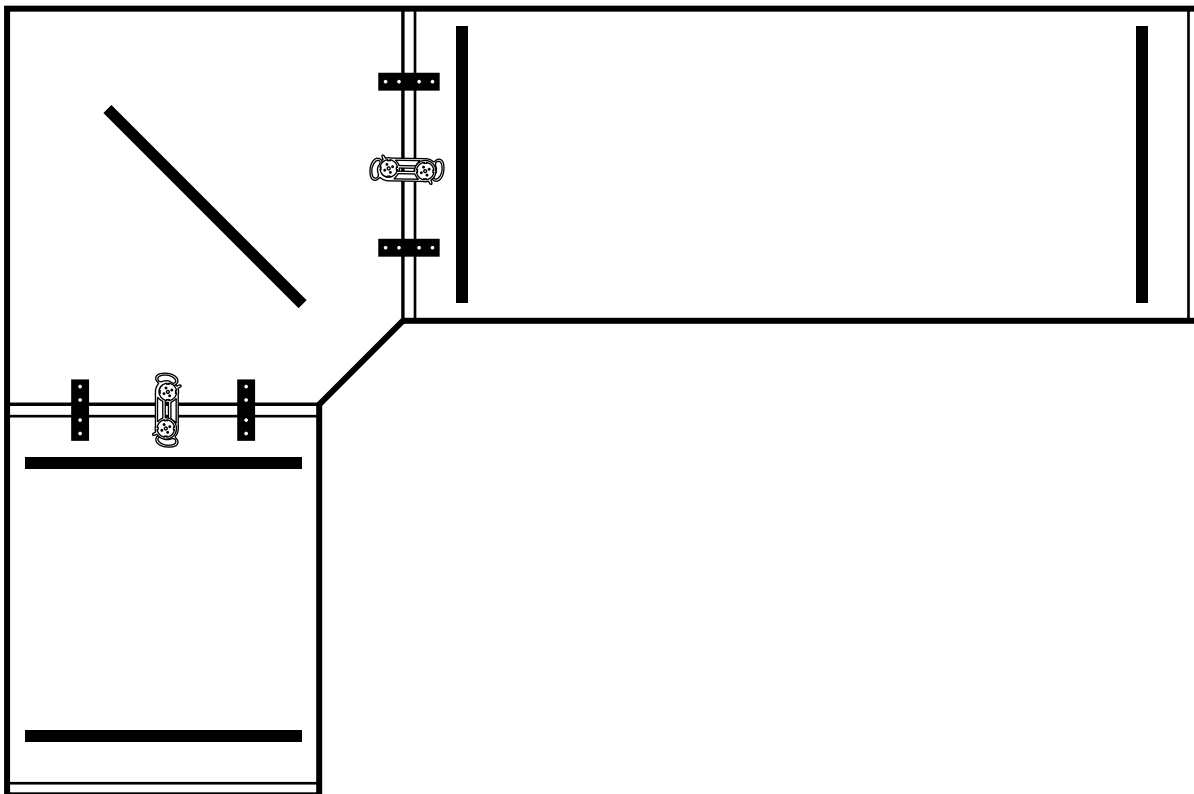
Montageplatte **210x40 mm**  
Mounting plate **210x40 mm**



Nur bei den Elementen GL / GR *Only for elements GL / GR*

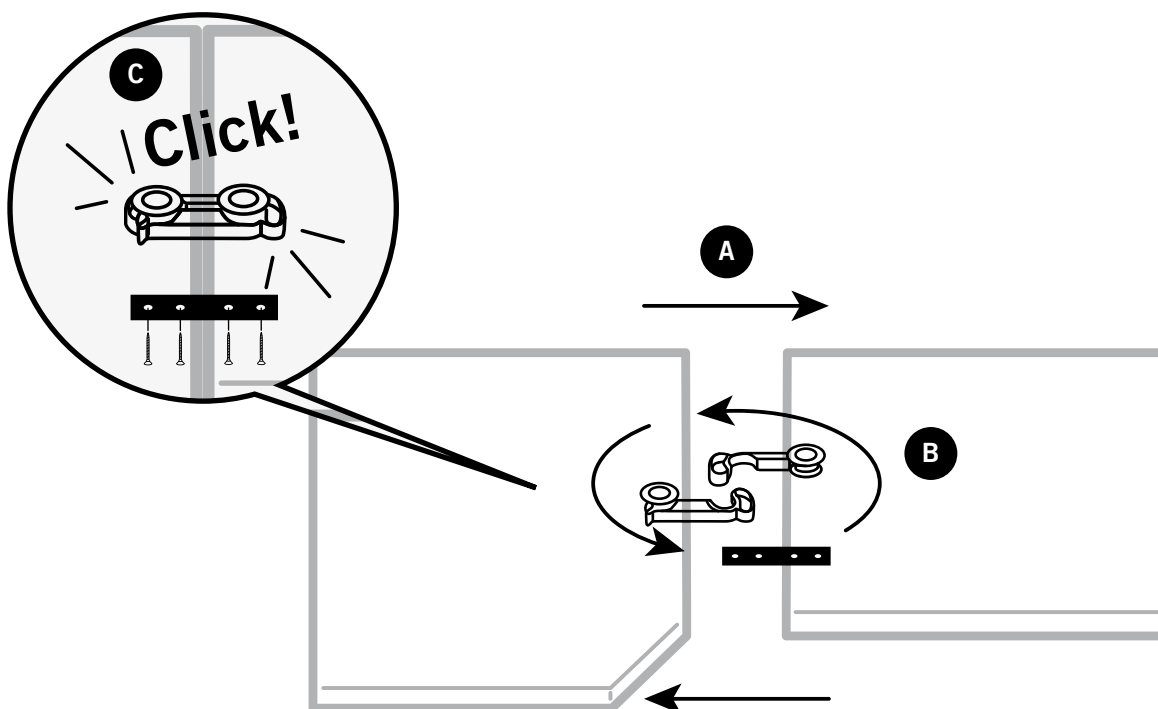


Nur bei den Elementen G / GS / GH / GSH / *Only for elements G / GS / GH / GSH.*



9

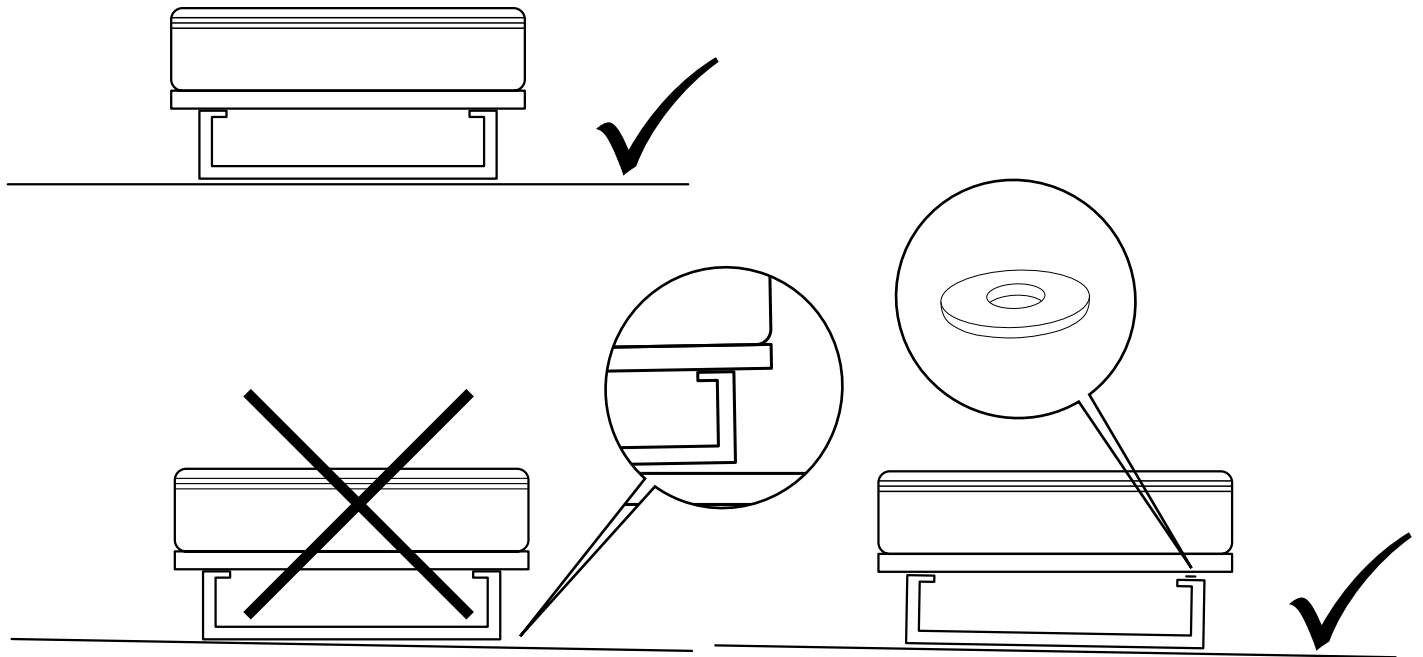
Plateaukombinationen – Finalisierung / *Plateau Combinations - Finalization*





U-Scheibe 22 mm  
Plain washer 22 mm

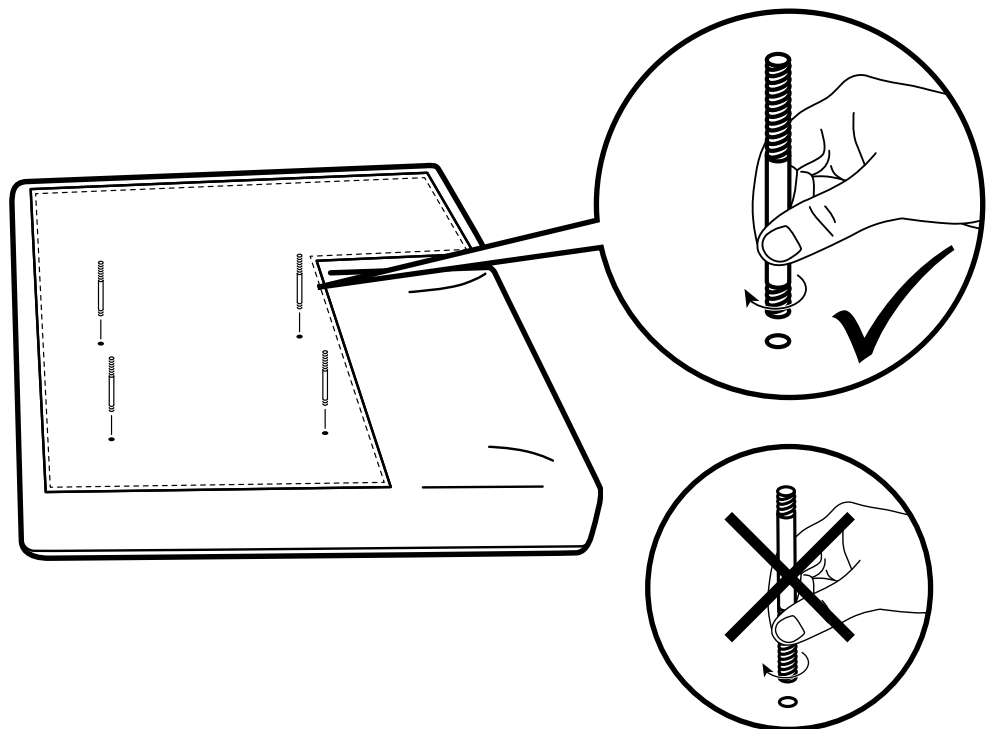
7+



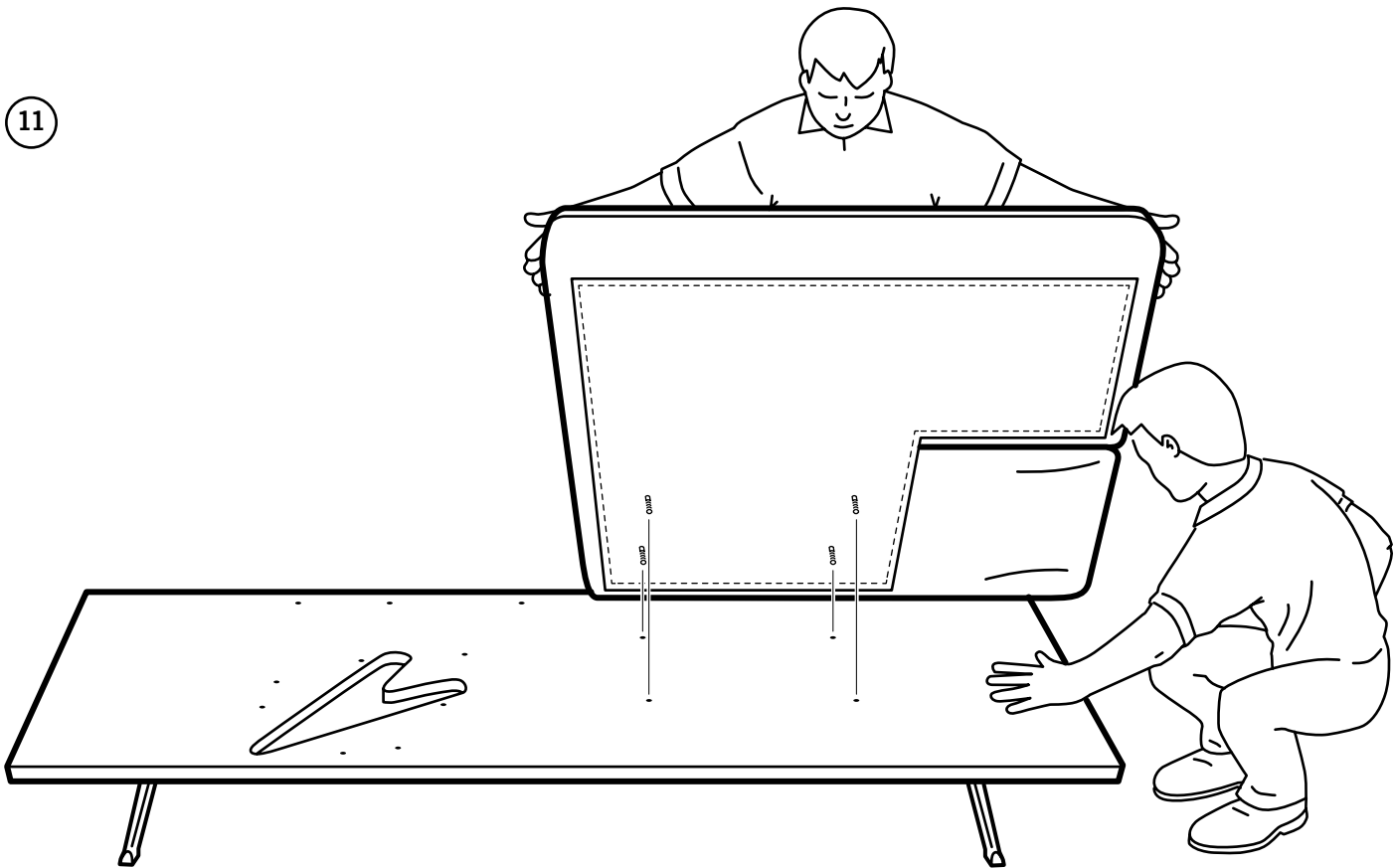
**10** Montage Sitzpolster, Festes Element / *Seat cushion assembly, fixed element*



Gewindestift 8x110 mm  
Setscrew 8x110 mm



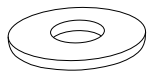
11



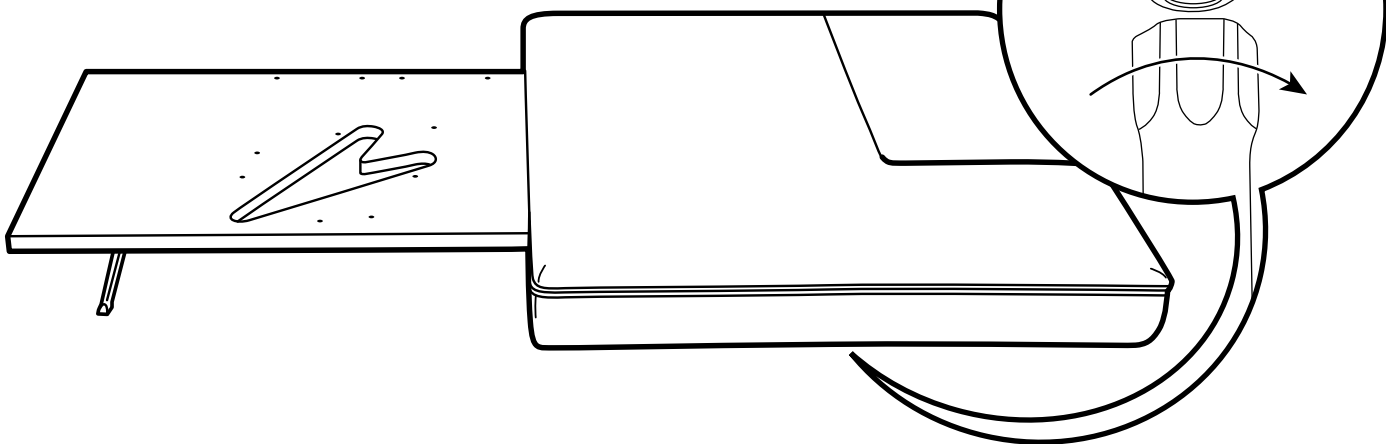
12



Mutter **M 8**  
Nut **M 8**

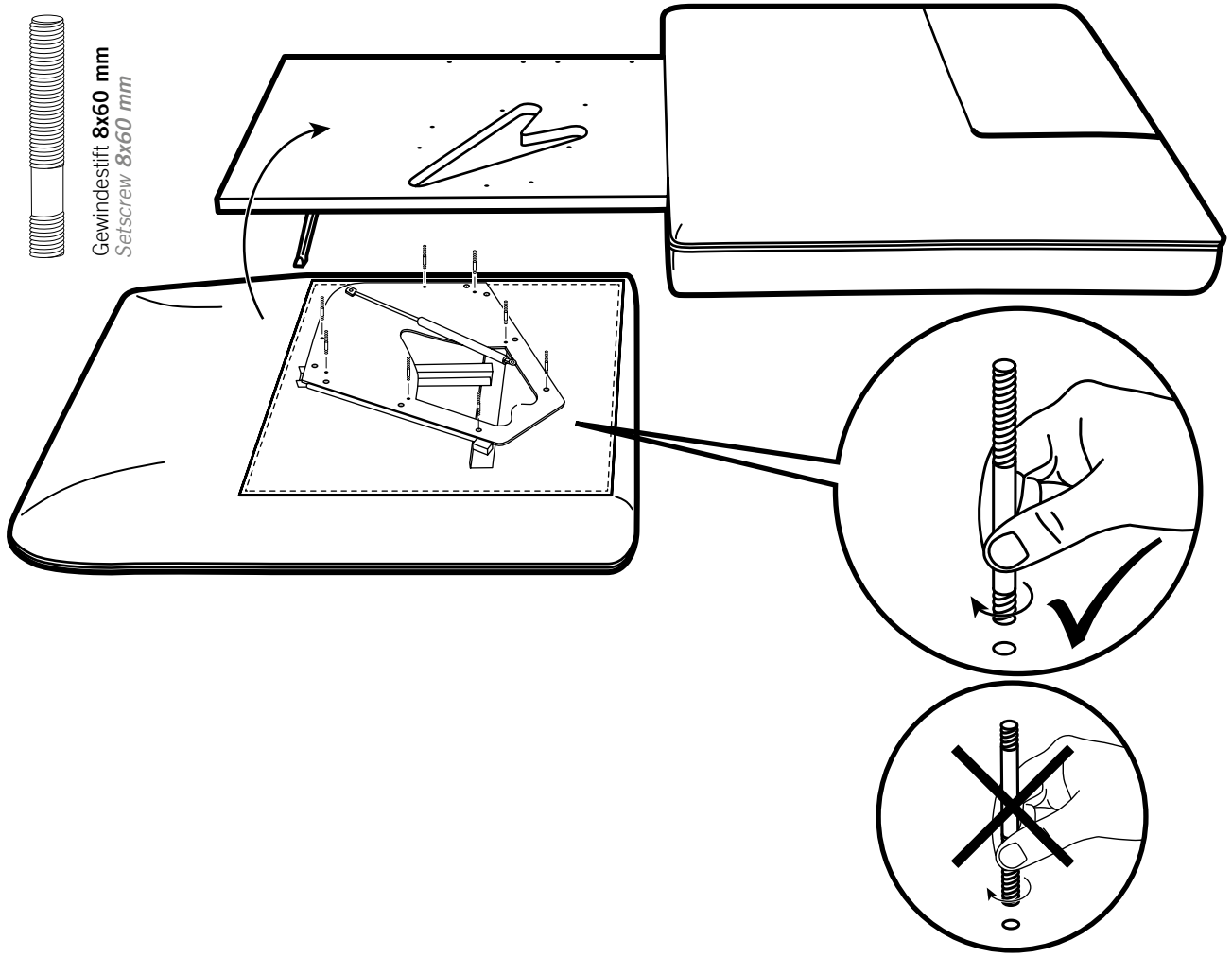


U-Scheibe **8,5mm**  
Plain washer **8.5 mm**

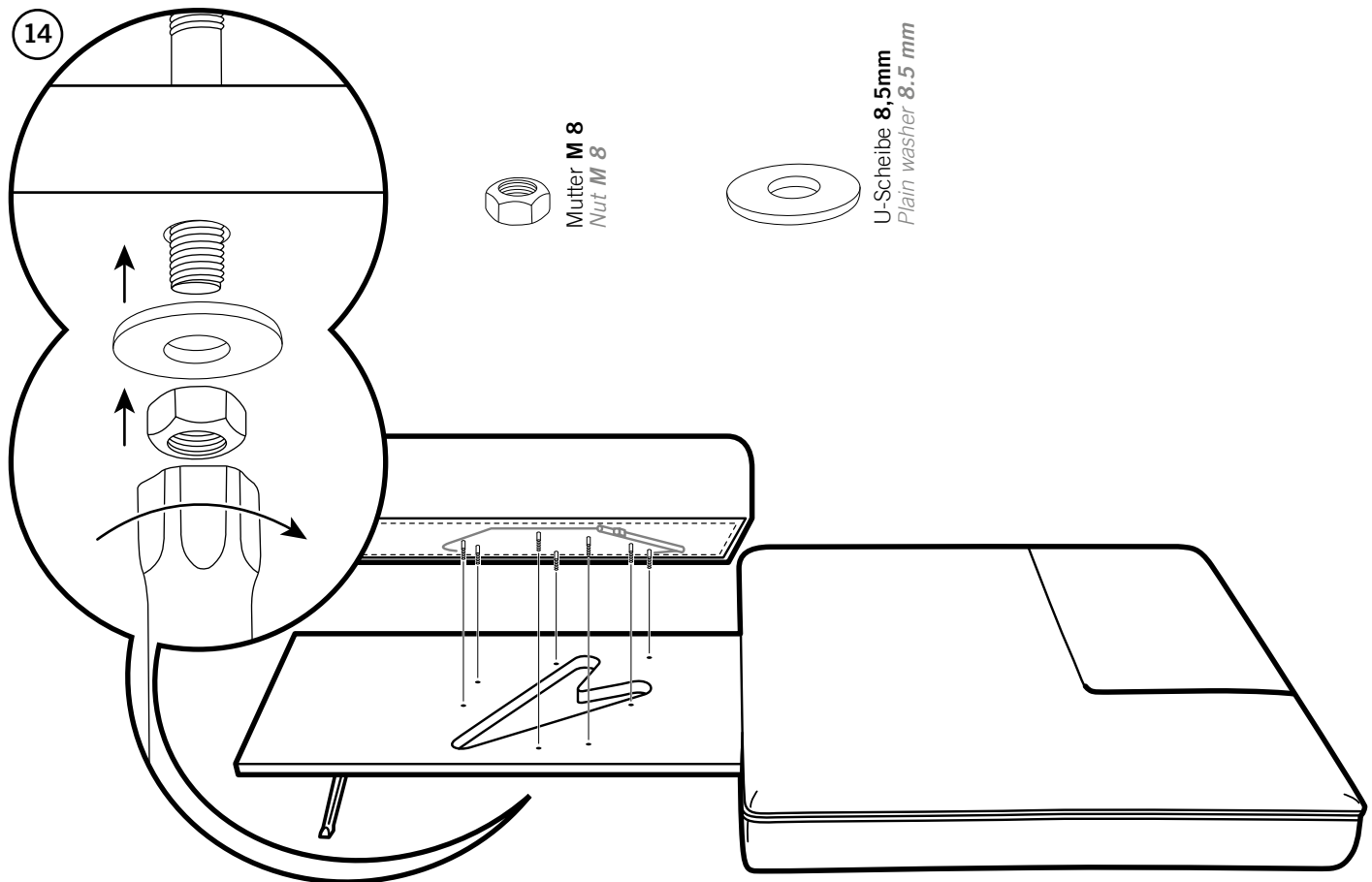


13

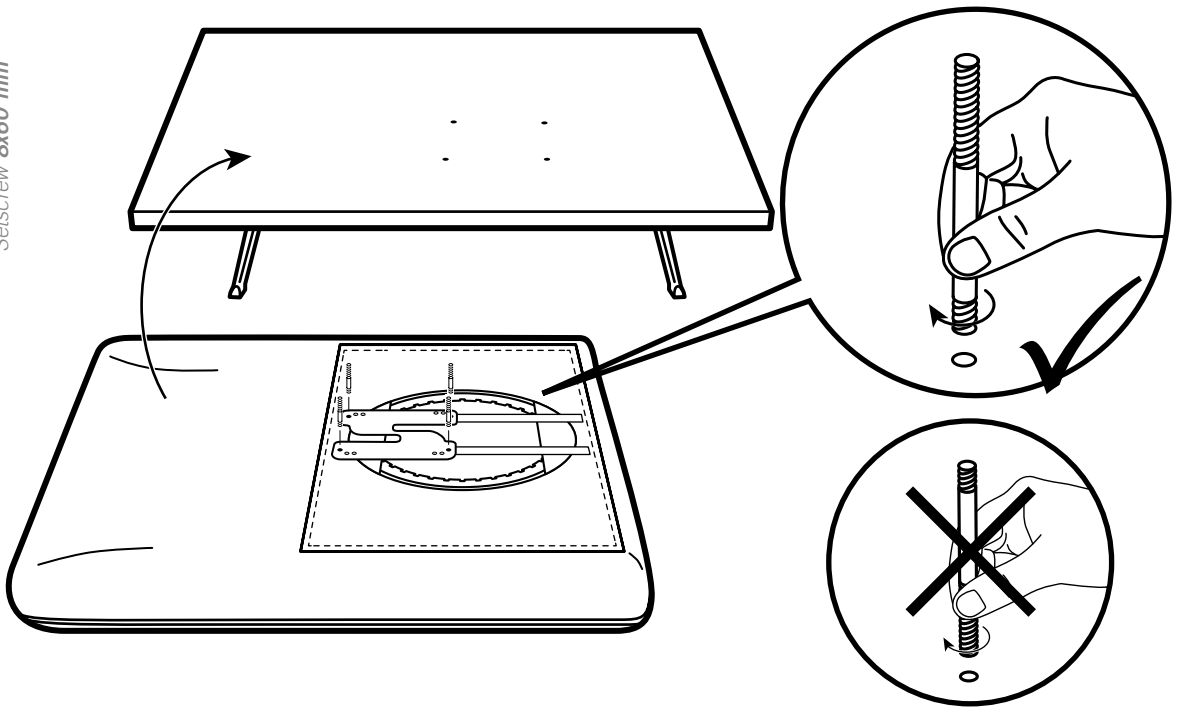
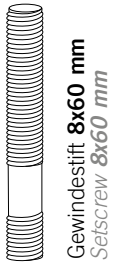
Montage Sitzpolster, Schwenkelement / *Seat cushion assembly, swivel element*



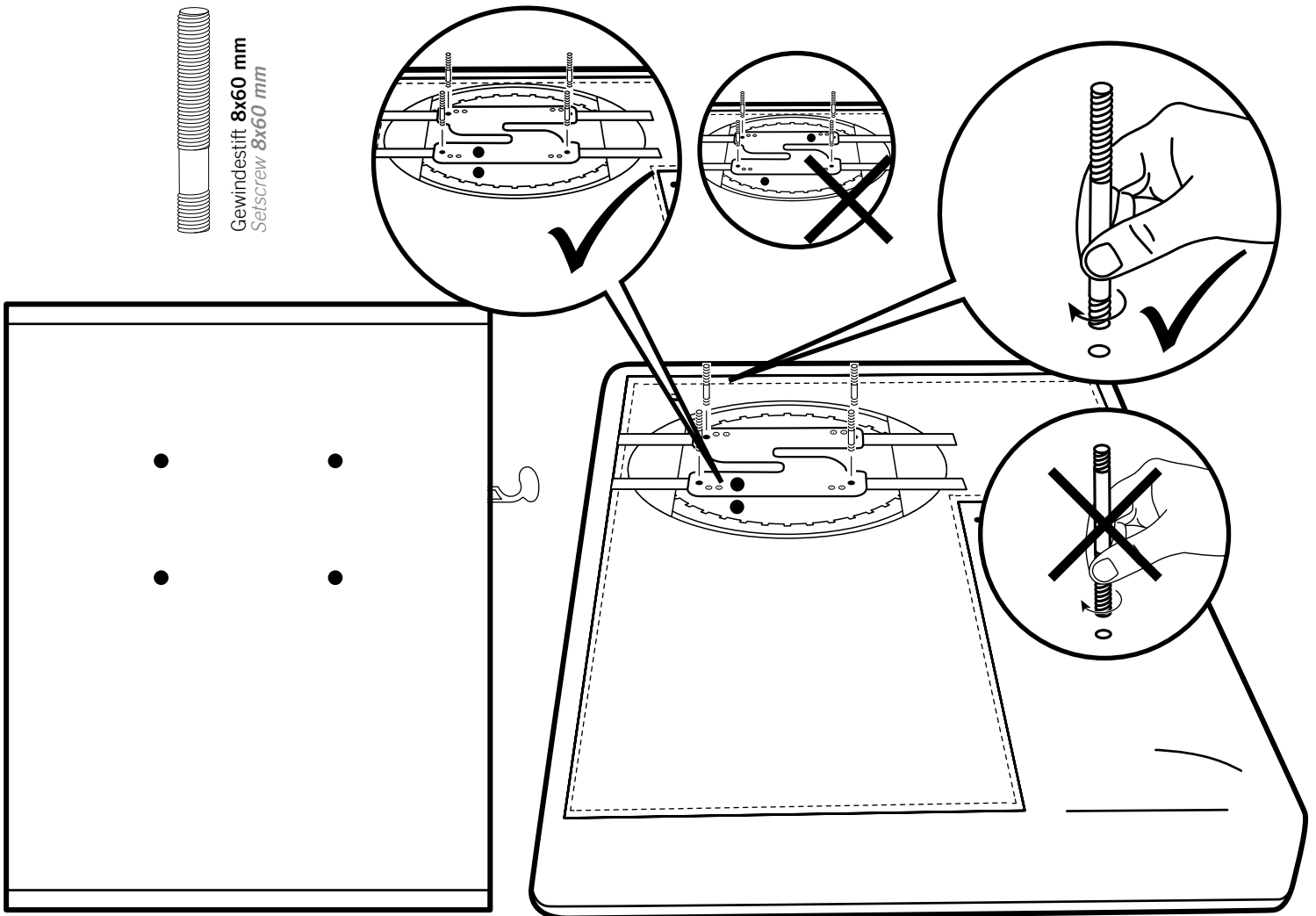
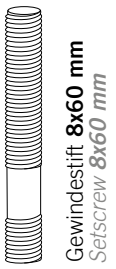
14



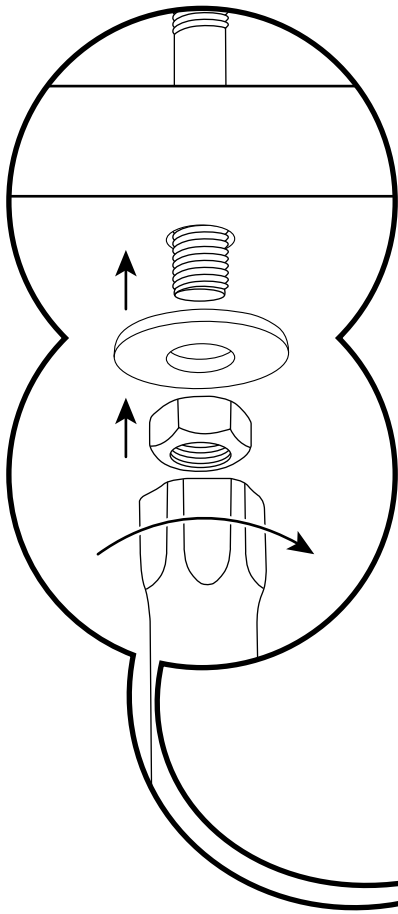
15 Montage Sitzpolster, Drehelement / *Seat cushion assembly, rotary element*



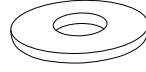
15+ Montage Sitzpolster, Drehelement Longchair / *Seat cushion assembly, rotary element longchair*



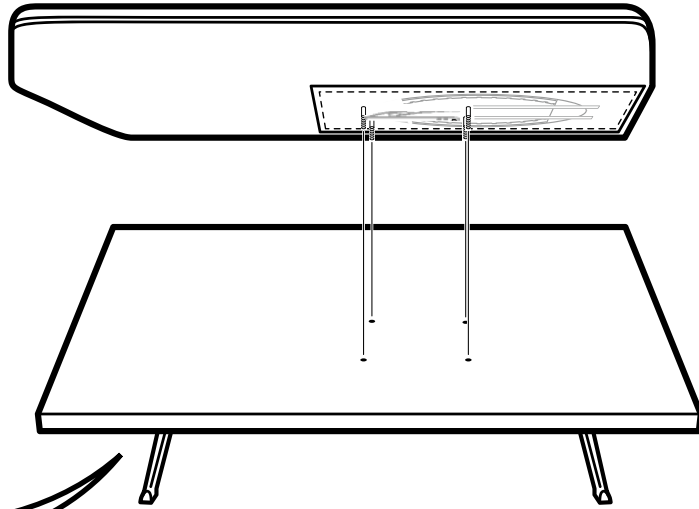
16



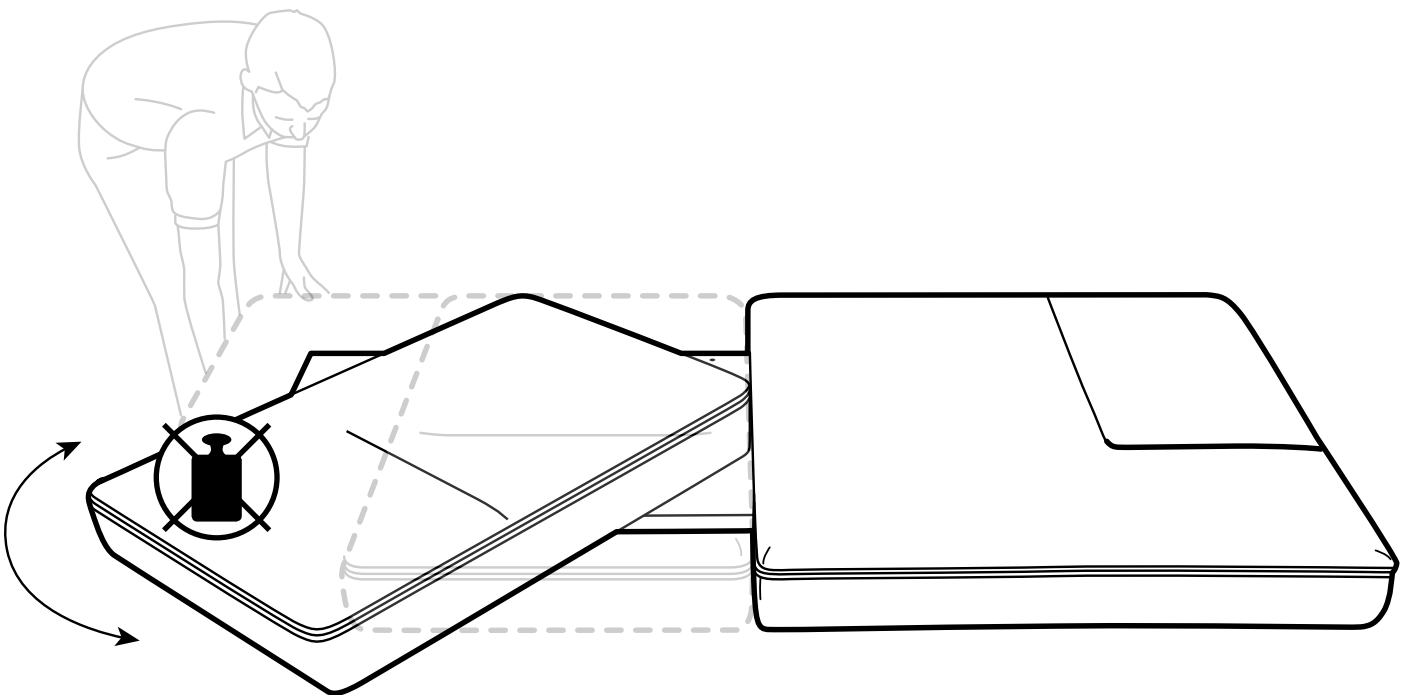
Mutter **M 8**  
Nut **M 8**



U-Scheibe **8,5mm**  
Plain washer **8.5 mm**

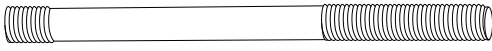


17 Funktionstest / Functional test

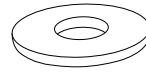


**18** Montage Rücken / *Back assembly*

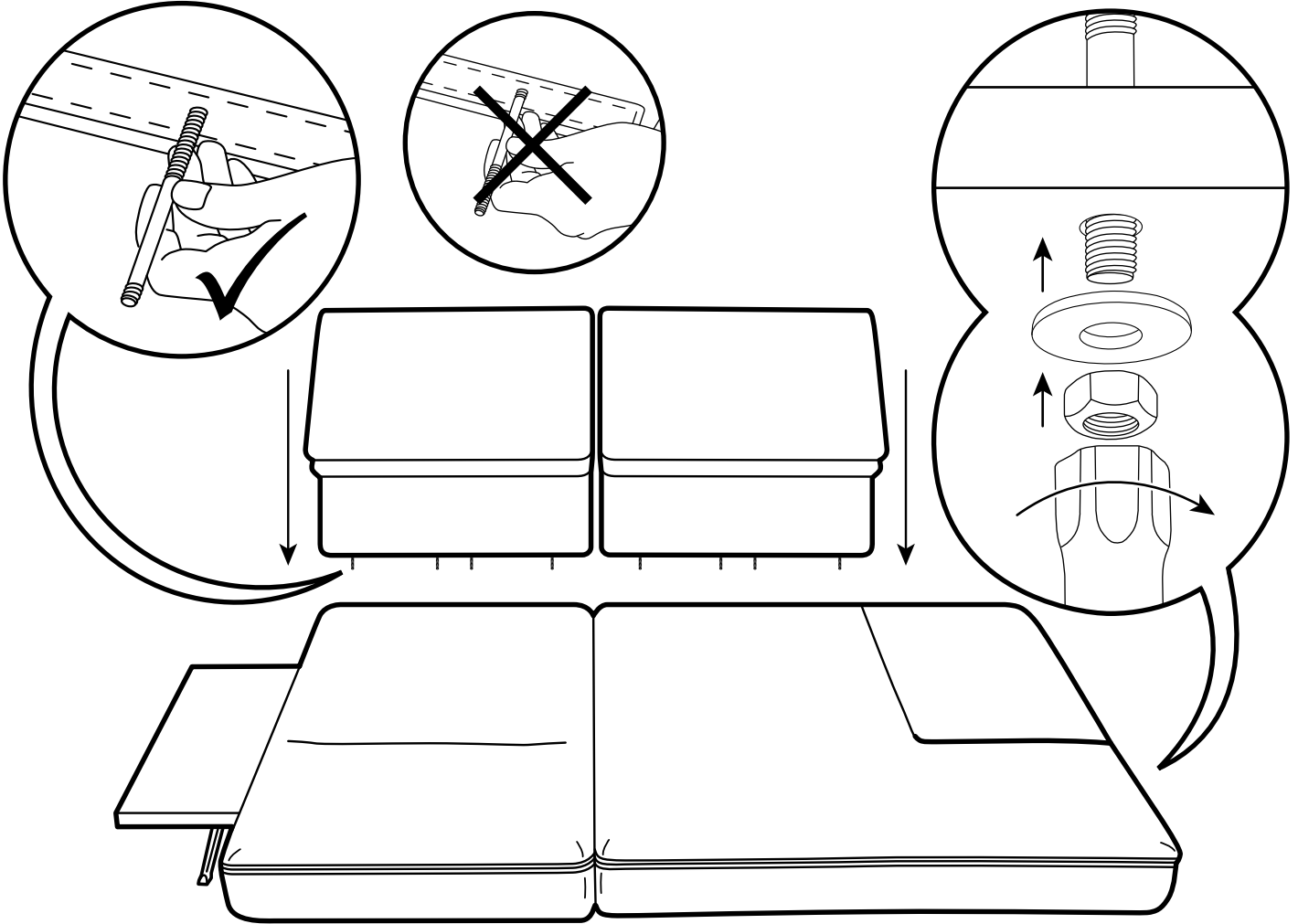
Gewindestift 8x120 mm  
Setscrew 8x120 mm



Mutter M 8  
Nut M 8

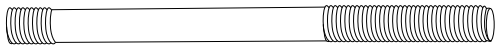


U-Scheibe 8,5 mm  
Plain washer 8,5 mm

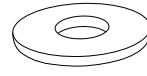


19

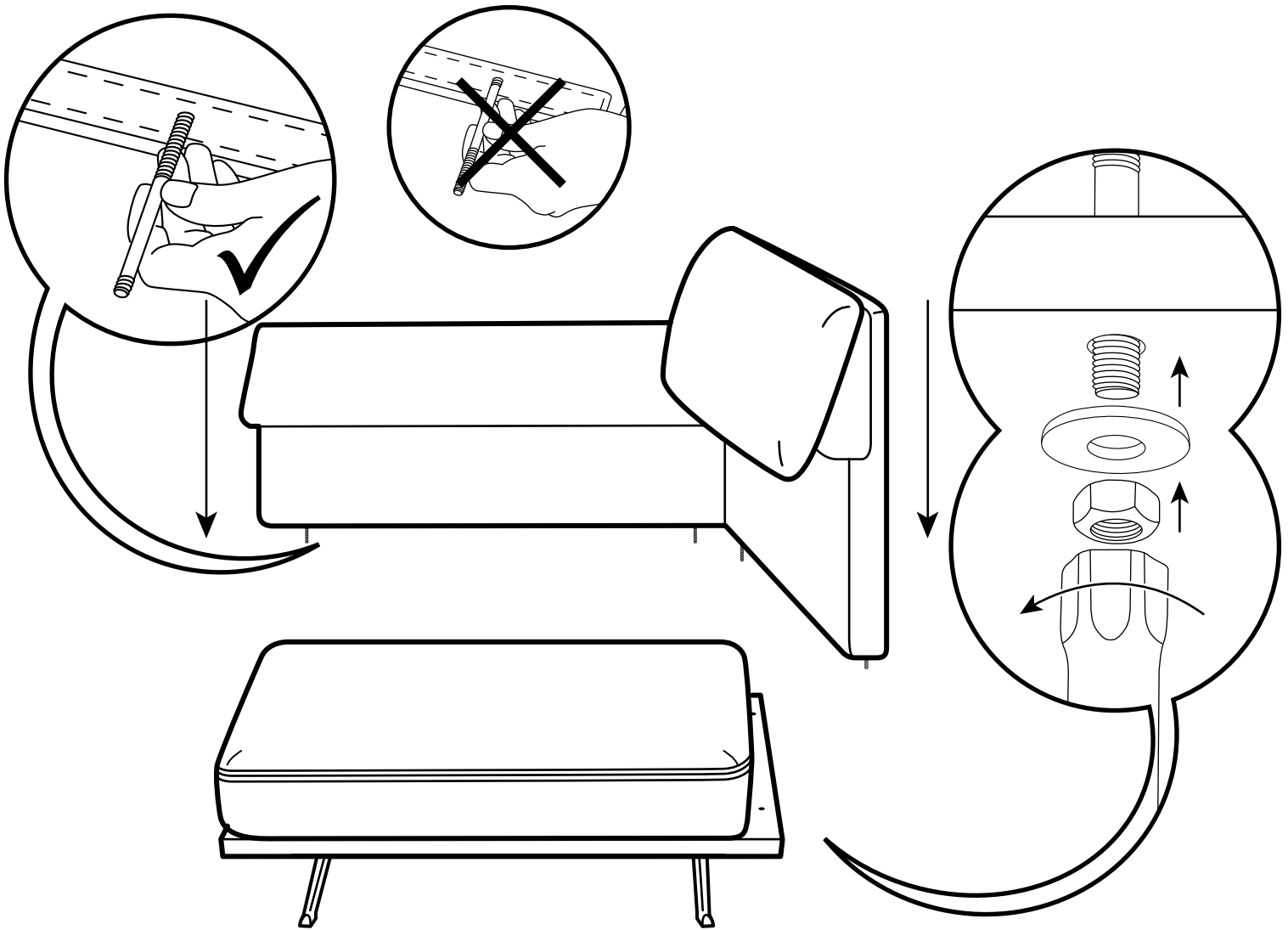
Gewindesttift **8x120 mm**  
Setscrew **8x120 mm**

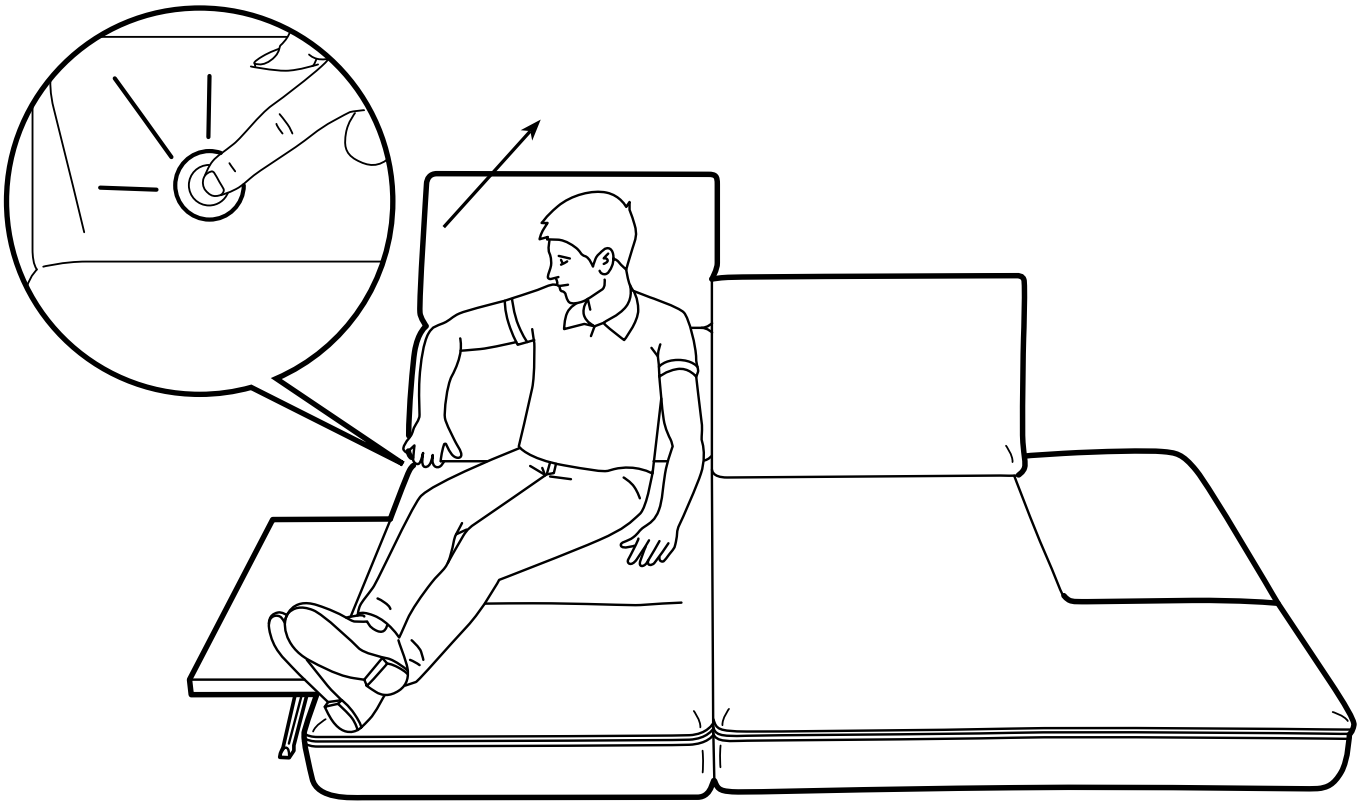
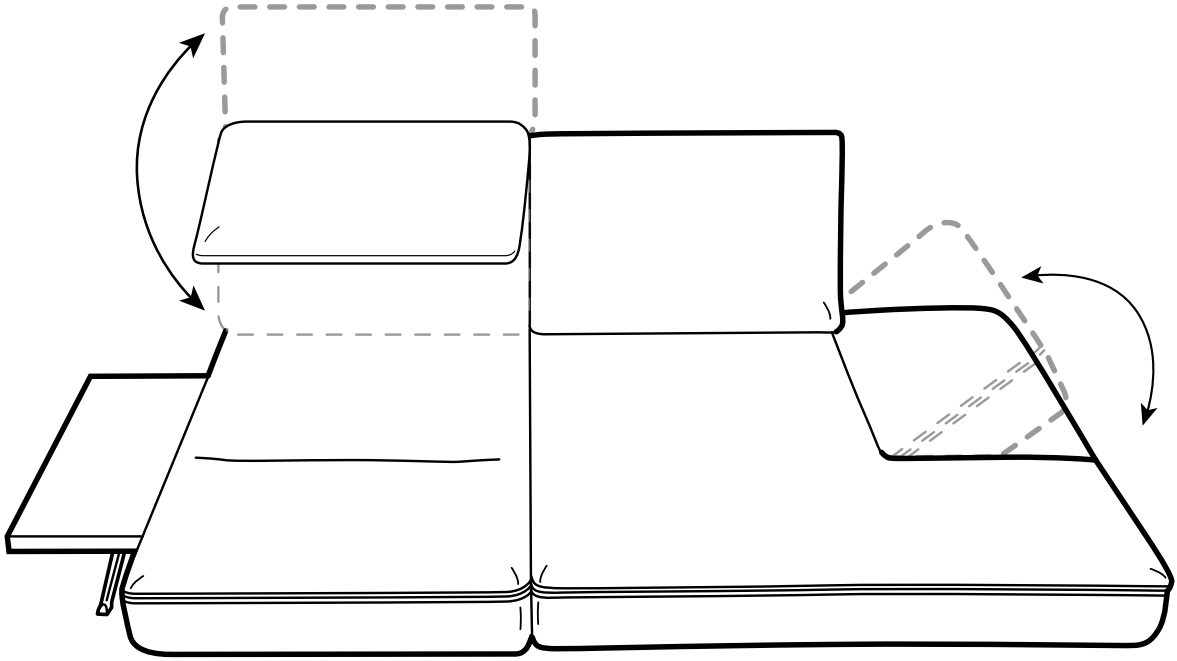


Mutter **M 8**  
Nut **M 8**



U-Scheibe **8,5 mm**  
Plain washer **8.5 mm**

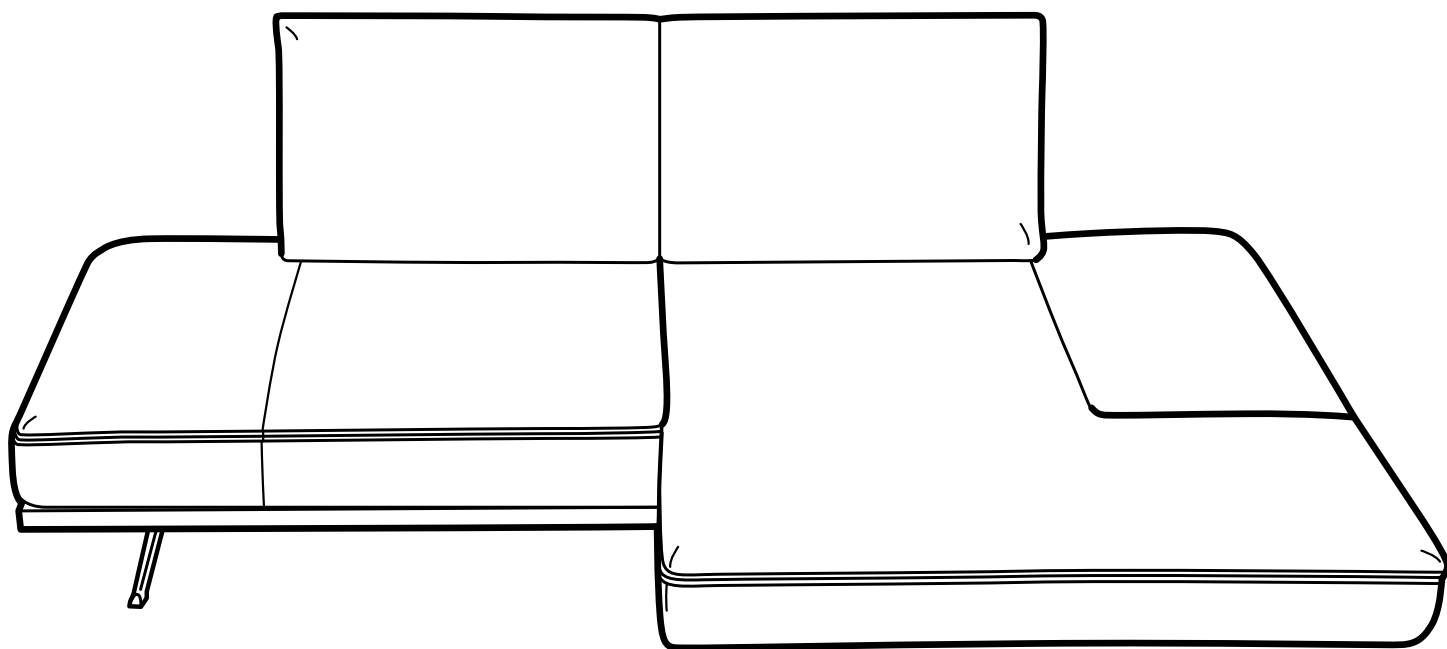


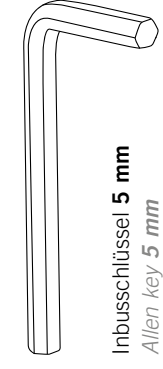




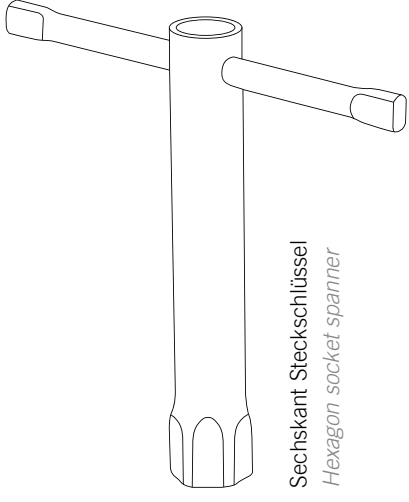
# A186

AUFBAUANLEITUNG - ASSEMBLY INSTRUCTION

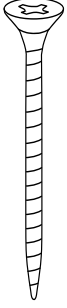




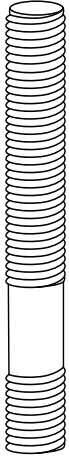
Inbusschlüssel **5 mm**  
*Allen key 5 mm*



Sechskant Steckschlüssel  
*Hexagon socket spanner*



Spaxschraube **5x40 mm**  
*Spax screw 5x40 mm*



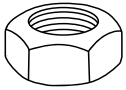
Gewindestift **8x60 mm**  
*Setscrew 8x60 mm*



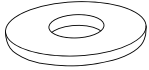
Gewindestift **8x110 mm**  
*Setscrew 8x110 mm*



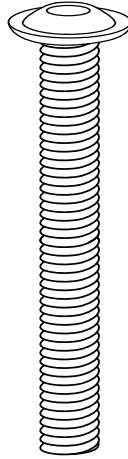
Gewindestift **8x120 mm**  
*Setscrew 8x120 mm*



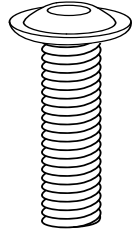
Mutter **M 8**  
*Nut M 8*



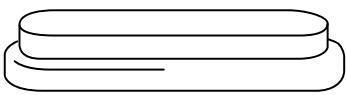
U-Scheibe **8,5 mm**  
*Plain washer 8.5 mm*



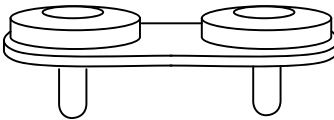
Flanschkopfschraube **8x60 mm**  
*Flange head screw 8x60 mm*



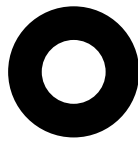
Flanschkopfschraube **8x30 mm**  
*Flange head screw 8x30 mm*



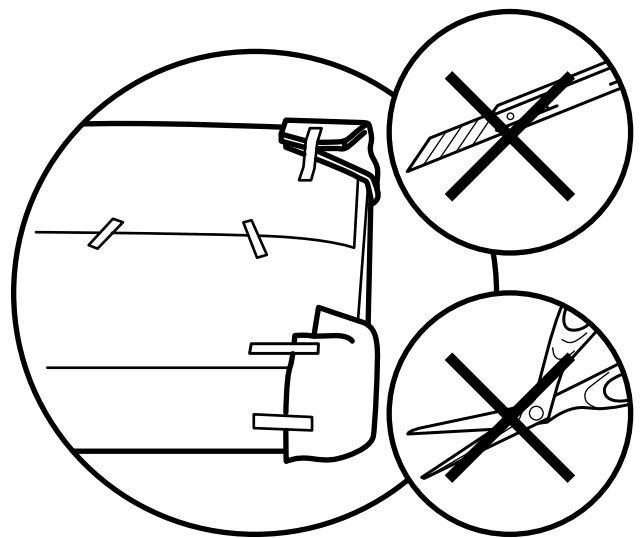
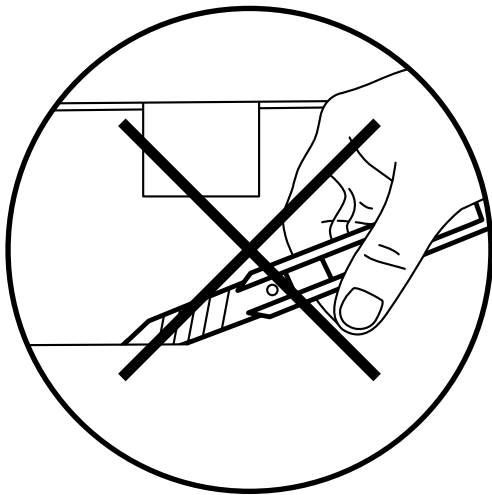
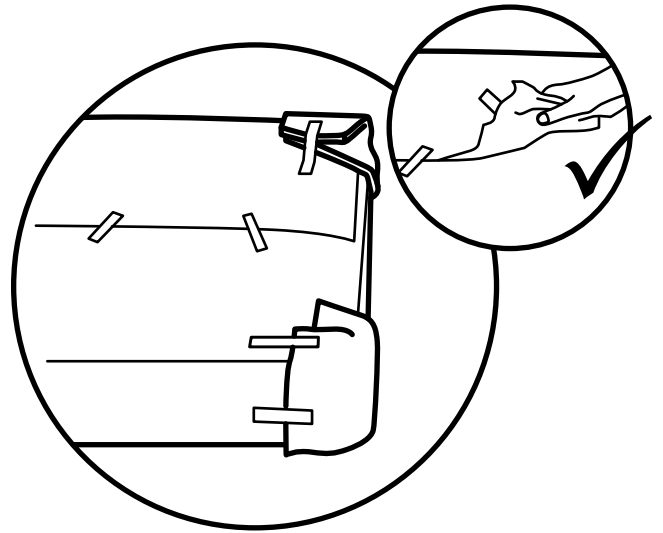
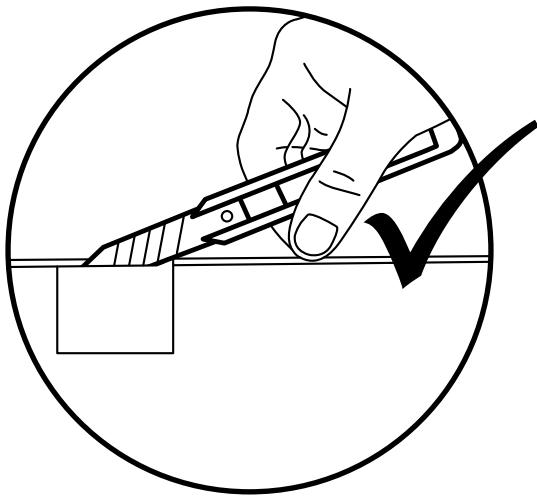
Gleiter Aufsatz **40x10 mm**  
*Glide cap 40x10 mm*



Gleiter Basic **40x10 mm**  
*Glide Basic 40x10 mm*



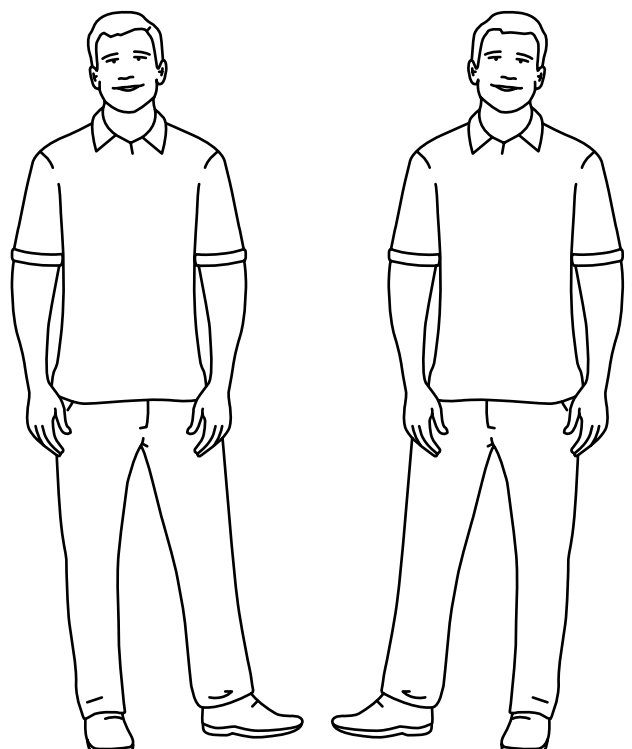
U-Scheibe **22 mm**  
*Plain washer 22 mm*



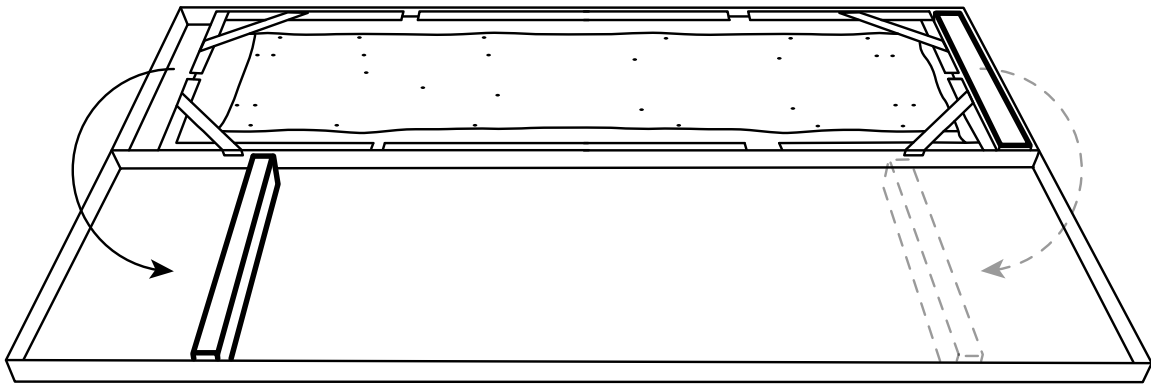
**! Hinweis / Note:**

Für den Aufbau werden zwei Monteure benötigt. Somit vermeiden Sie Beschädigungen im Vorfeld.

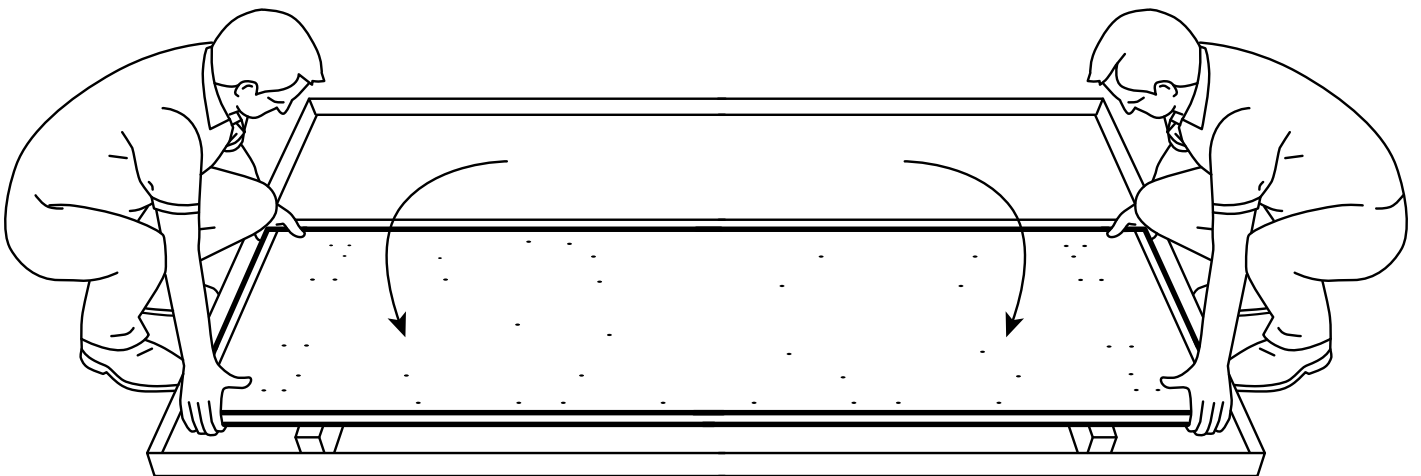
*Two persons are needed for the assembly. This prevents damage in advance.*



**1** Montage Plateau / Platform assembly

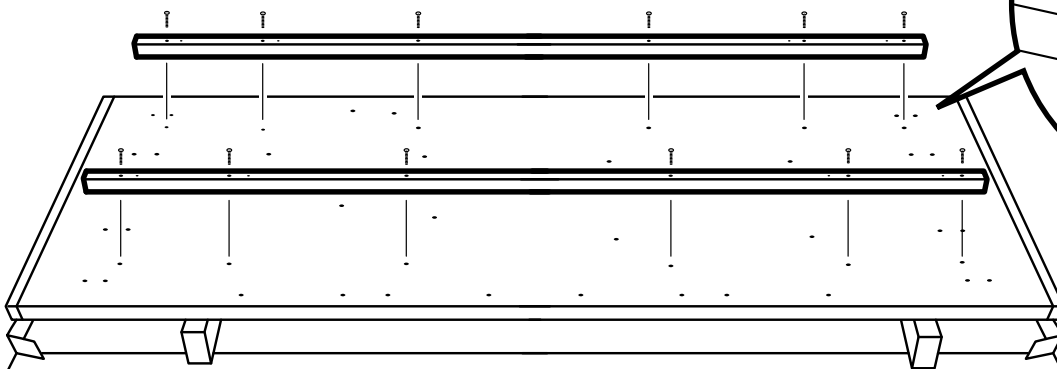
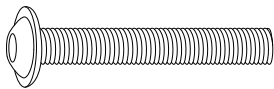


**2**



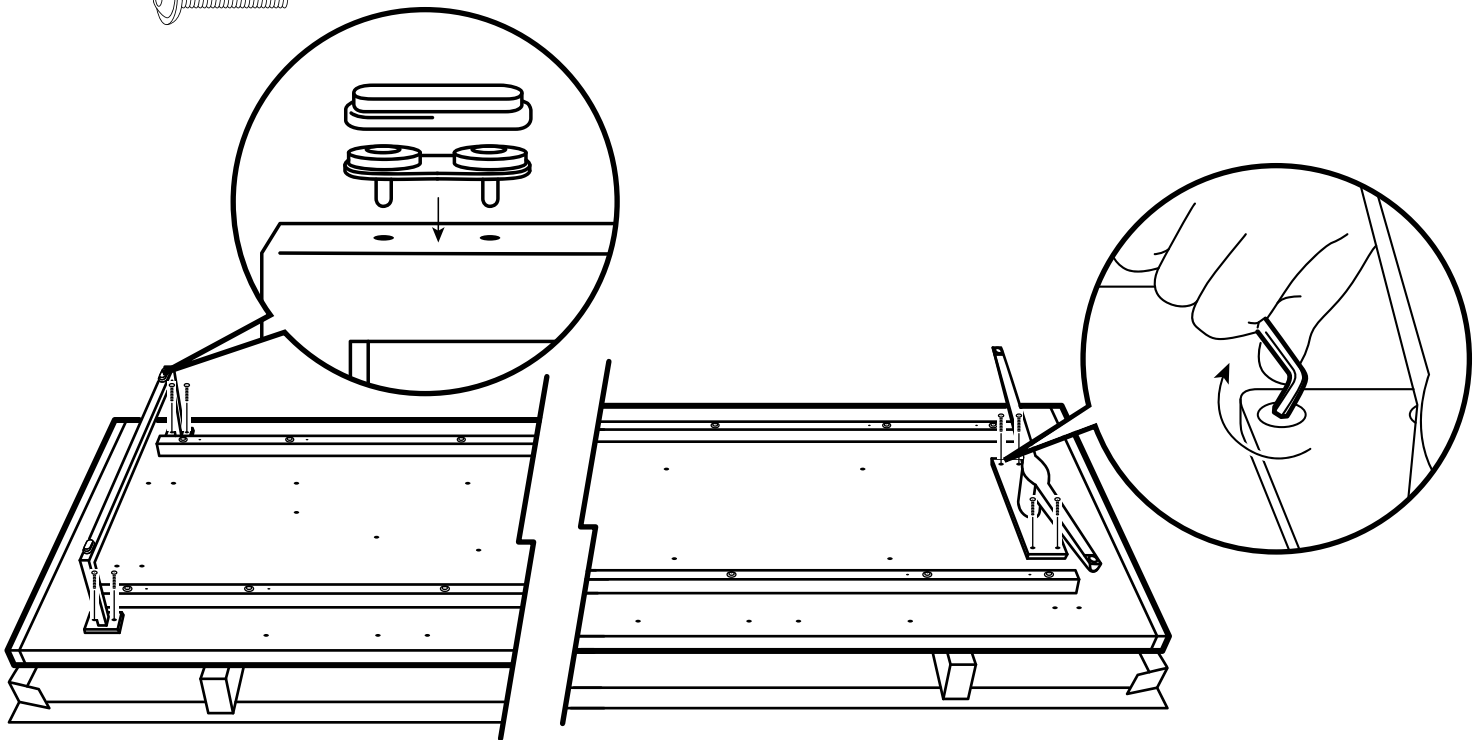
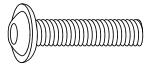
**3**

Flanschkopfschraube 8x60 mm  
Flange head screw 8x60 mm



4

Flanschkopfschraube 8x30 mm  
Flange head screw 8x30 mm



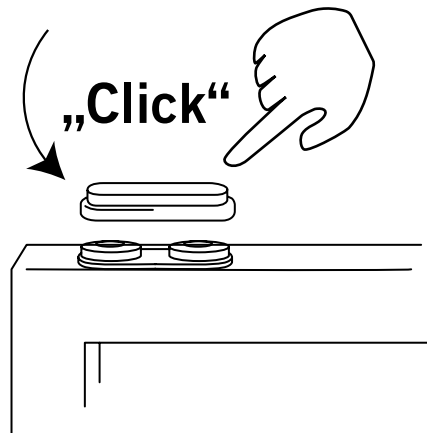
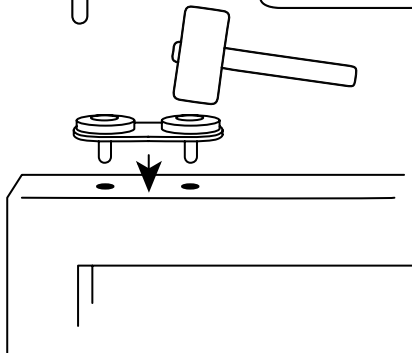
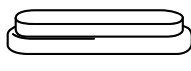
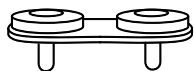
4-Kant Metallkufe  
Metal square-cut runner

Schwertkufe  
Aluminium casting sword runner

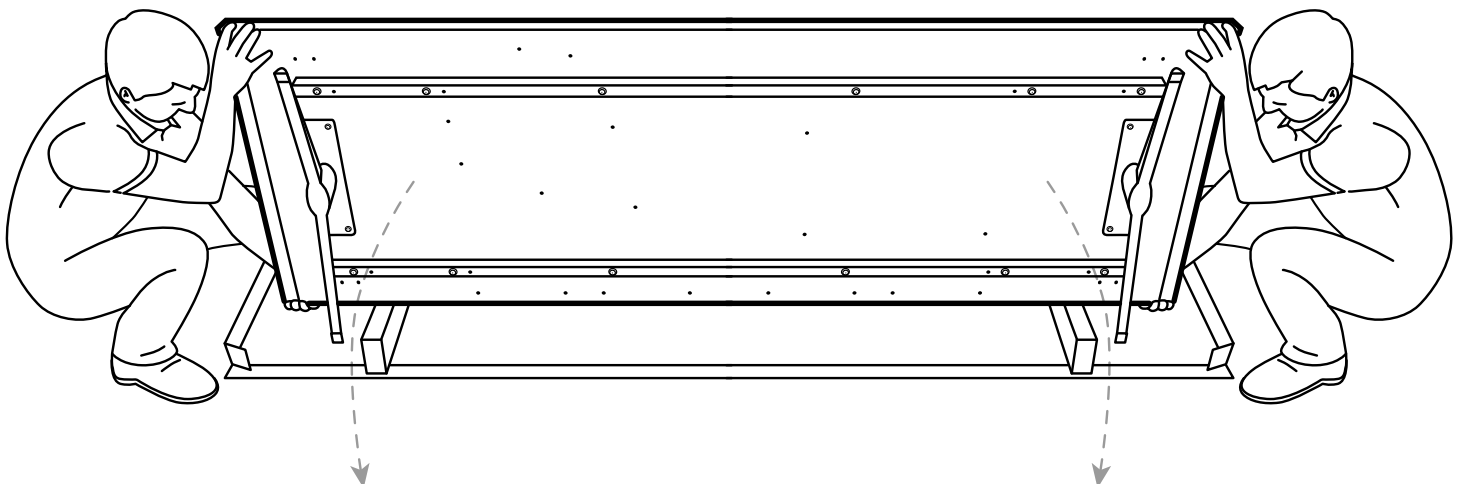
4+

Gleiter Basic 40x10 mm  
Glide basic 40x10 mm

Gleiter Aufsatz 40x10 mm  
Glide cap 40x10 mm

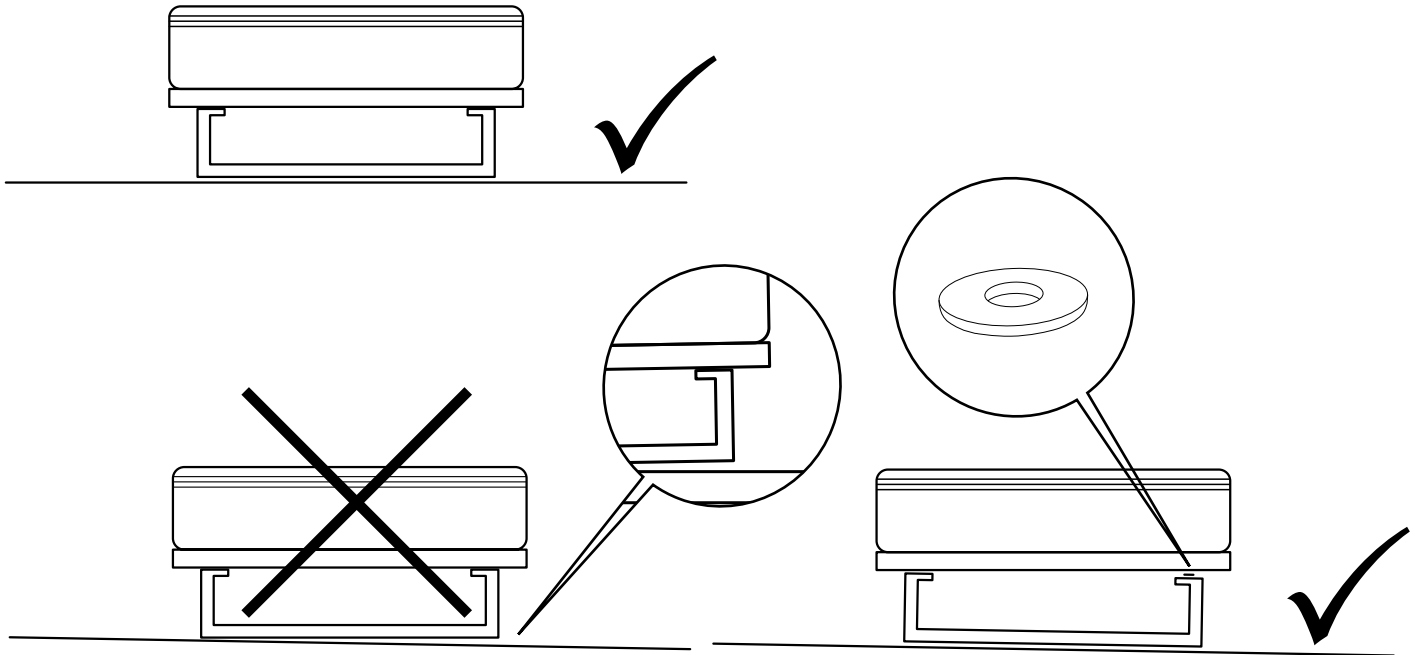


5



U-Scheibe 22 mm  
Plain washer 22 mm

5 +

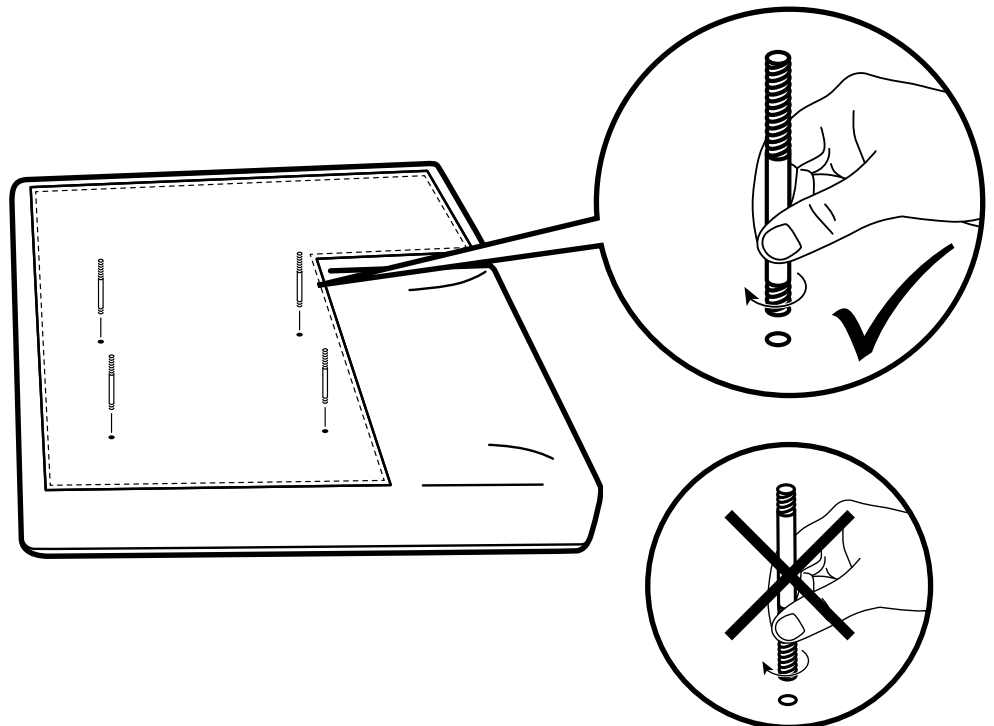


6

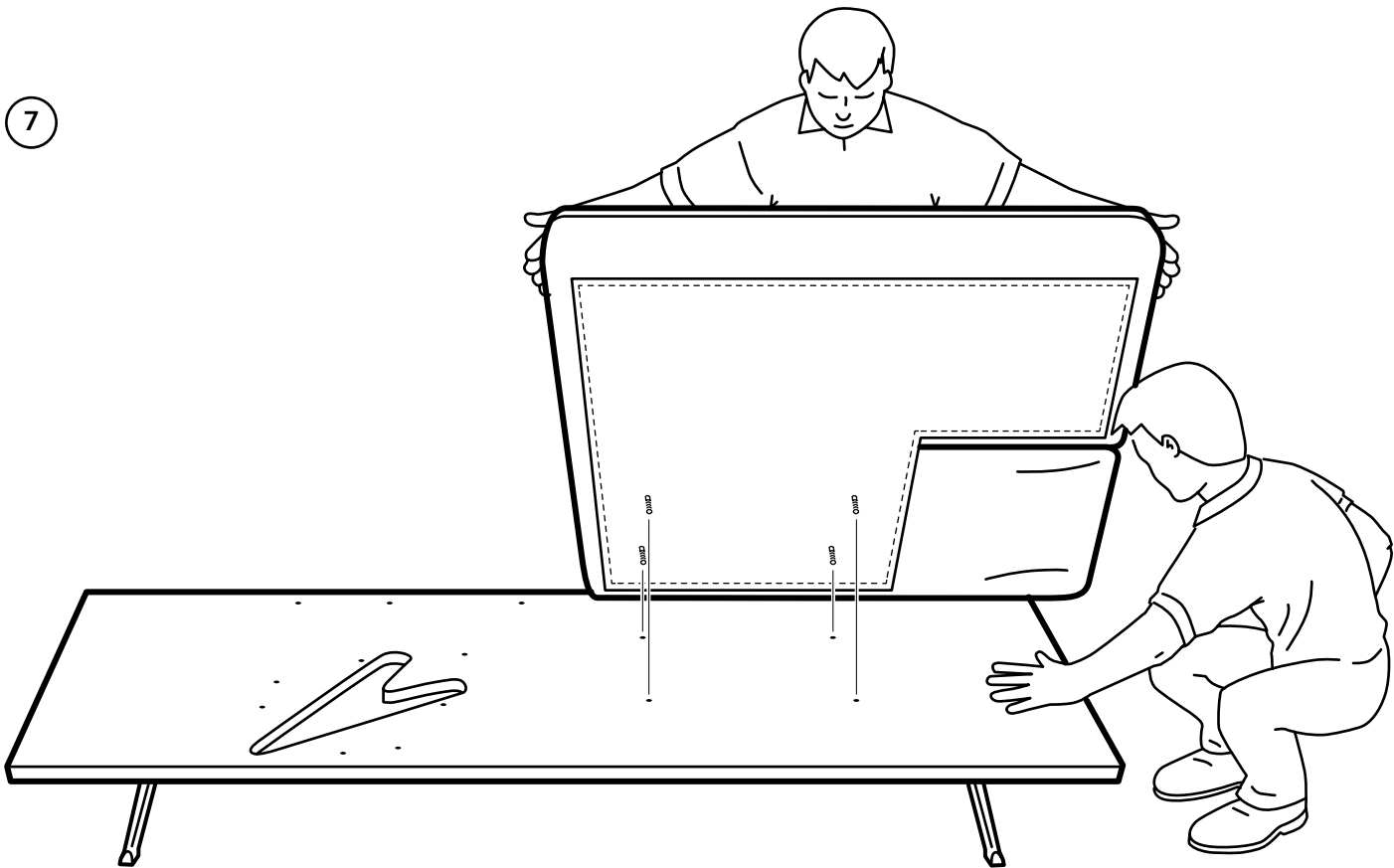
Montage Sitzpolster, Festes Element / *Seat cushion assembly, fixed element*



Gewindestift 8x110 mm  
Setscrew 8x110 mm



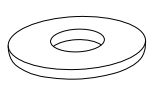
7



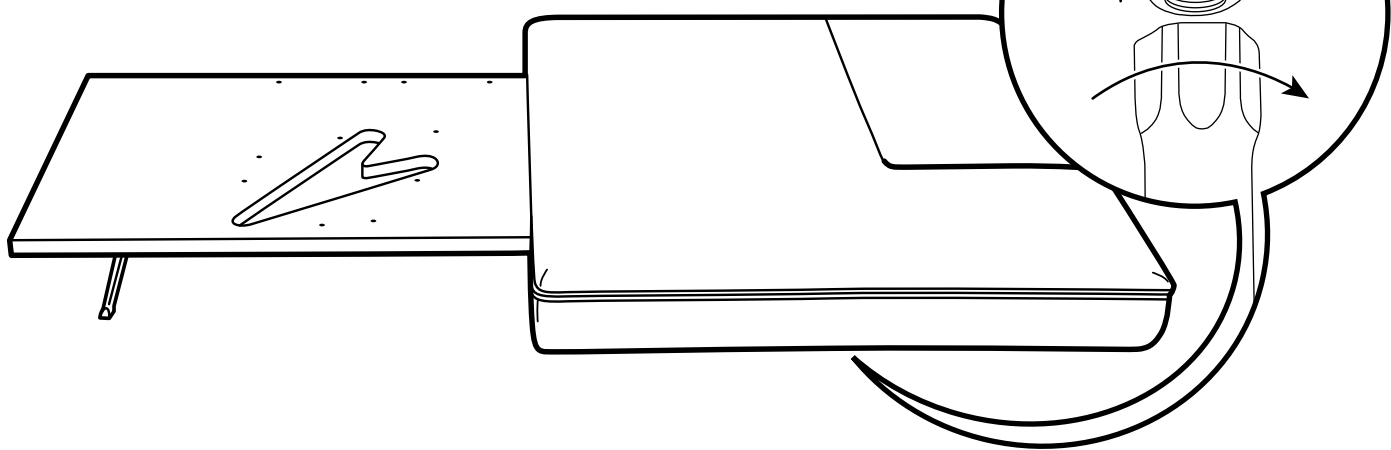
8



Mutter **M 8**  
Nut **M 8**

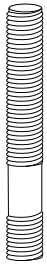


U-Scheibe **8,5mm**  
Plain washer **8.5 mm**

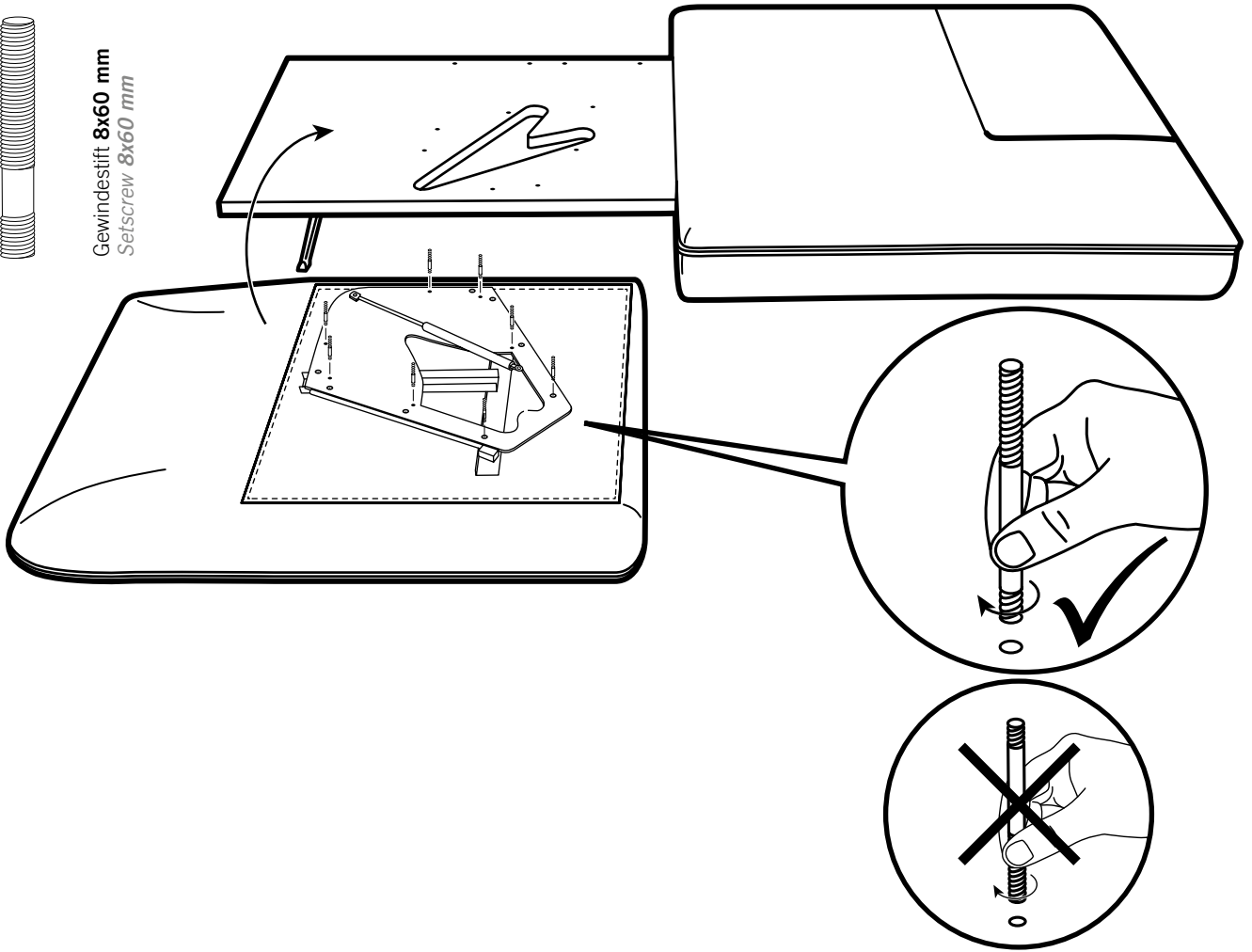


9

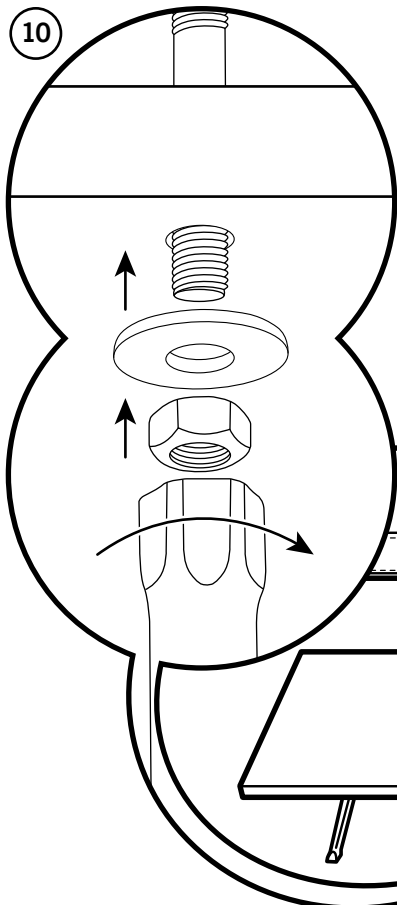
Montage Sitzpolster, Schwenkelement / *Seat cushion assembly, swivel element*



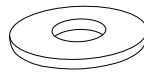
Gewindestift 8x60 mm  
Setscrew 8x60 mm



10



Mutter M 8  
Nut M 8



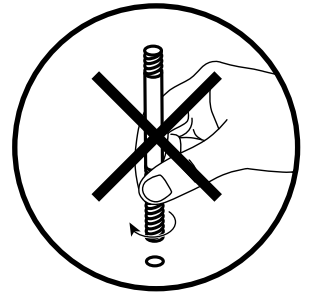
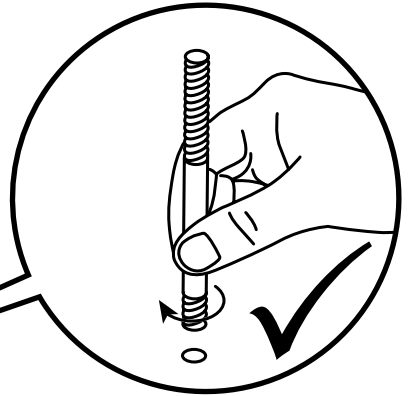
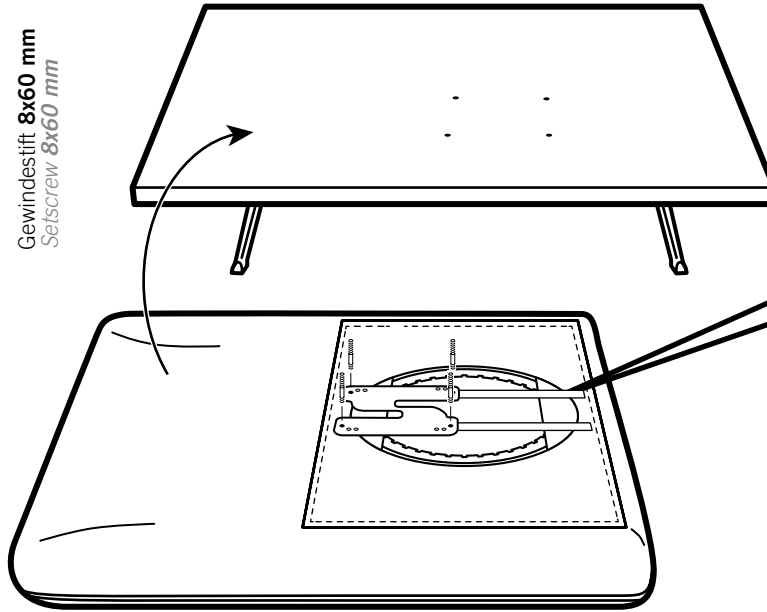
U-Scheibe 8,5mm  
Plain washer 8,5 mm



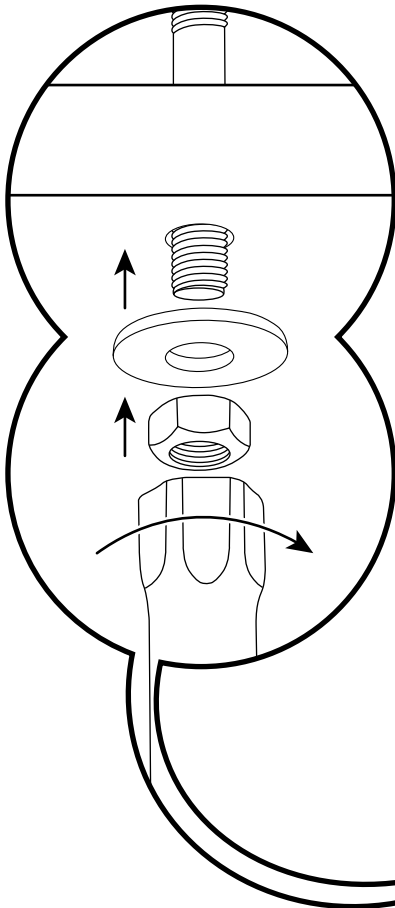
11 Montage Sitzpolster, Drehelement / *Seat cushion assembly, rotary element*



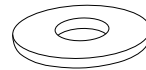
Gewindestift 8x60 mm  
Setscrew 8x60 mm



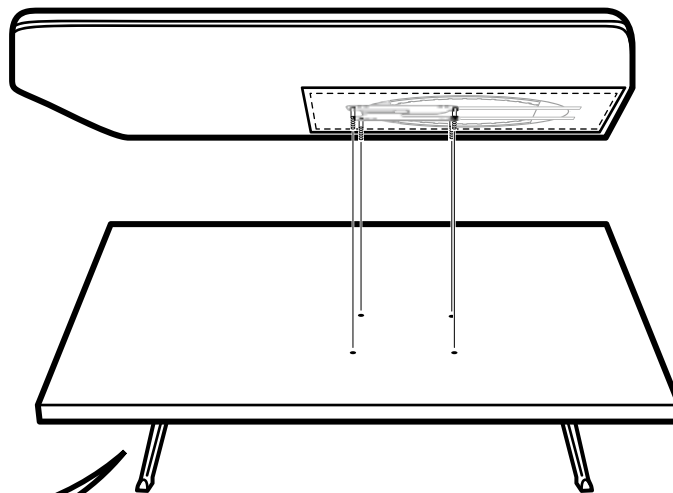
12



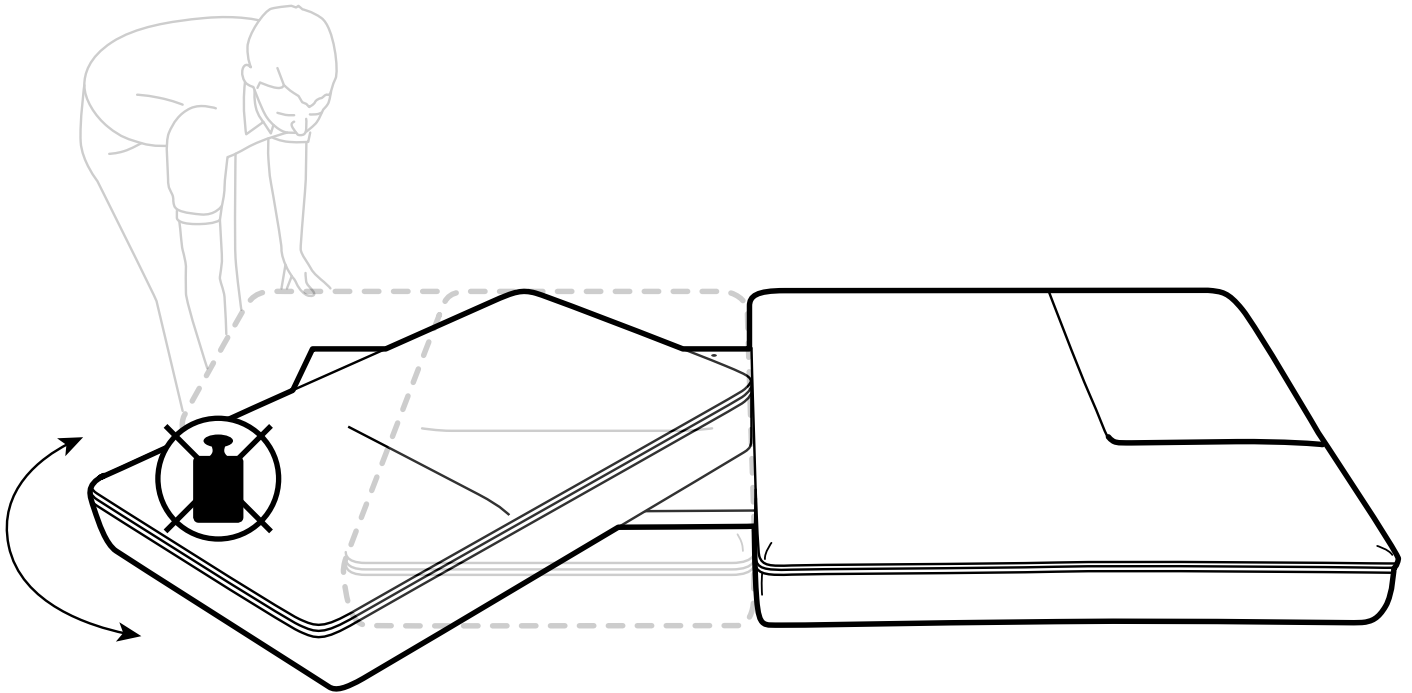
Mutter M 8  
Nut M 8



U-Scheibe 8,5mm  
Plain washer 8.5 mm

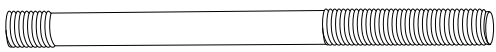


**13** Funktionstest / Functional test

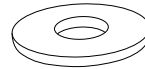


**14** Montage Rücken / Back assembly

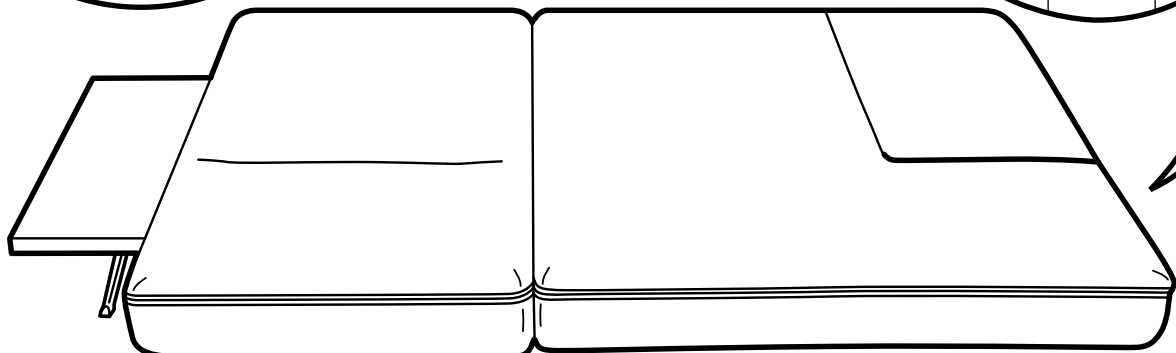
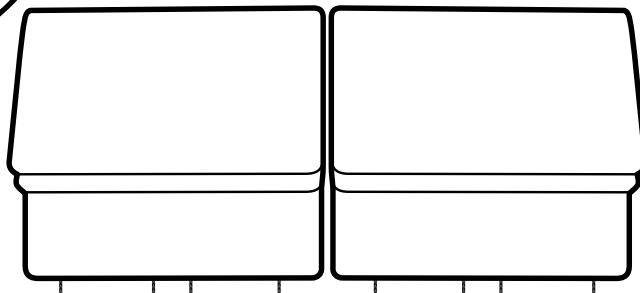
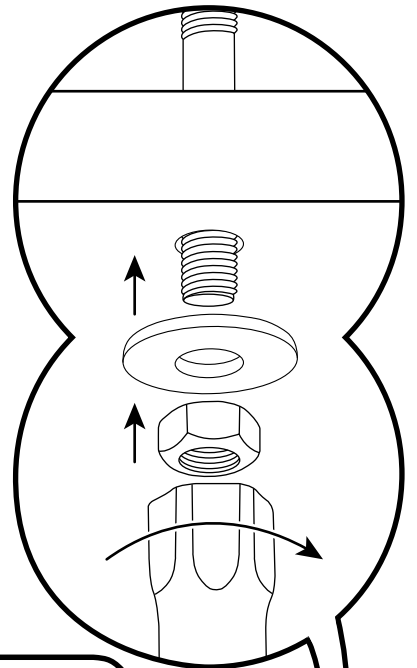
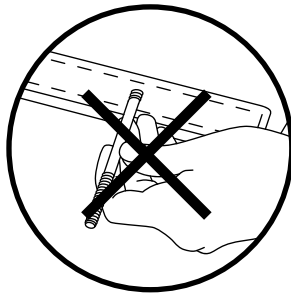
Gewindesttift **8x120 mm**  
Setscrew **8x120 mm**



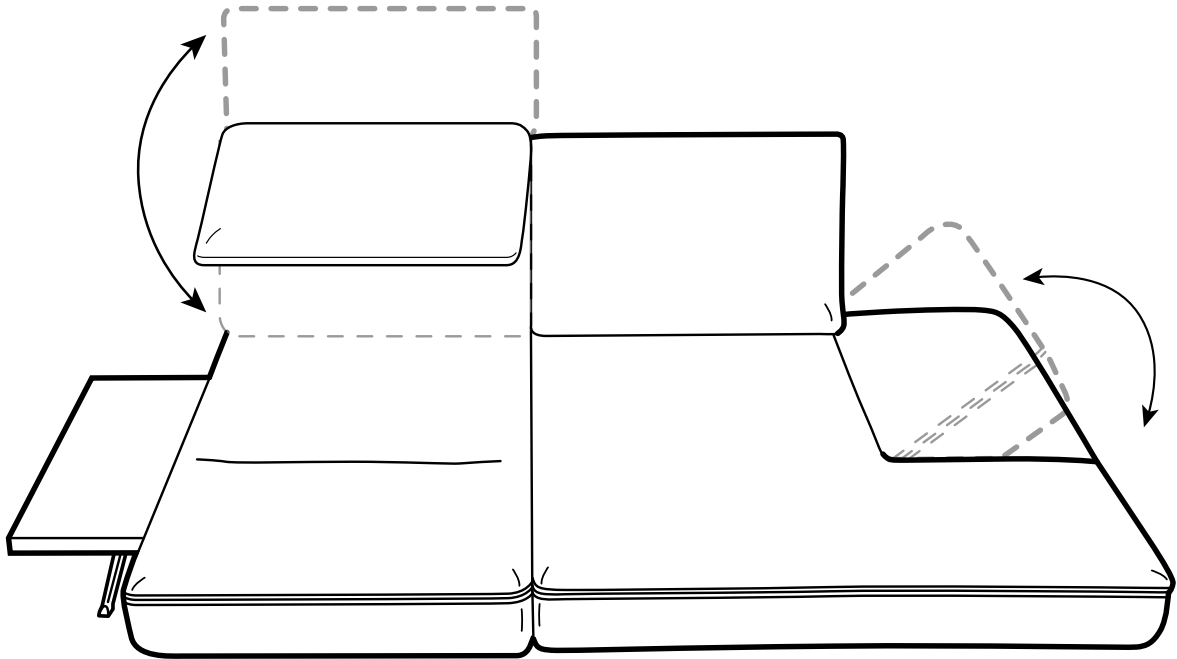
Mutter **M 8**  
Nut **M 8**



U-Scheibe **8,5 mm**  
Plain washer **8.5 mm**



15 Funktionstest / Functional test



16 Funktionstest / Functional test

